

ORDER NO. ARP 1689

STEREO DOUBLE CASSETTE TAPE DECK AMPLIFIER

DC-Z72

MODEL DC-Z72 HAS FIVE VERSIONS:

Type	Power requirement	Export destination
НВ	AC220V,240V(swithcable)+	United Kingdom
ΗE	AC220V,240V(swithcable)*	European continent
HEZ	AC220V,240V(swithcable)*	West Germany
\$D	AC110V,120V-127V,220V,240V(swithcable)	Kingdom of Saudi Arabia and general market
ΥP	AC240V only	Australia

•Change the jumper wires of assembly boards.

- This manual is applicable to the DC-Z72/HB and HE types.
- For HE type, refer to pages 71-72.
- For the other types, refer to additional service manuals.
- Ce manual pour le service comprend les explications en français de réglage.
- Este manual de servicio trata del métode ajuste escrito en español.

CONTENTS

1.SPECIFICATIONS 2	6.ADJUSTMENTS54
2.P.C.BOARDS LOCATION 3	RÉGLAGE58
3.EXPLODED VIEWS, PACKING	AJUSTE63
AND PARTS LIST 6	7.IC INFORMATION68
4.SCHEMATIC DIAGRAM AND	8.FOR HE TYPE71
P.C.BOARDS CONNECTION	9.CONNECTIONS73
DIAGRAM18	10.PANEL FACILITIES75
5 FLECTRICAL PARTS LIST 49	

PIONEER ELECTRONIC CORPORATION 4-1, Meguro 1-Chome, Meguro-ku, Tokyo 153, Japan
PIONEER ELECTRONICS SERVICE INC. P.O. Box 1760, Long Beach, California 90801 U.S.A.
PIONEER ELECTRONICS OF CANADA, INC. 505 Cochrane Drive, Markham, Ontario L3R 8E3 Canada
PIONEER ELECTRONIC [EUROPE] N.V. Keetberglaan 1, 2740 Beveren, Belgium
PIONEER ELECTRONICS AUSTRALIA PTY. LTD. 178-184 Boundary Road, Braeside, Victoria 3195, Australia TEL: [03] 580-9911

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1. SPECIFICATIONS

Cassette tape deck amplifier: DC-Z72

AMPLIFIER SECTION

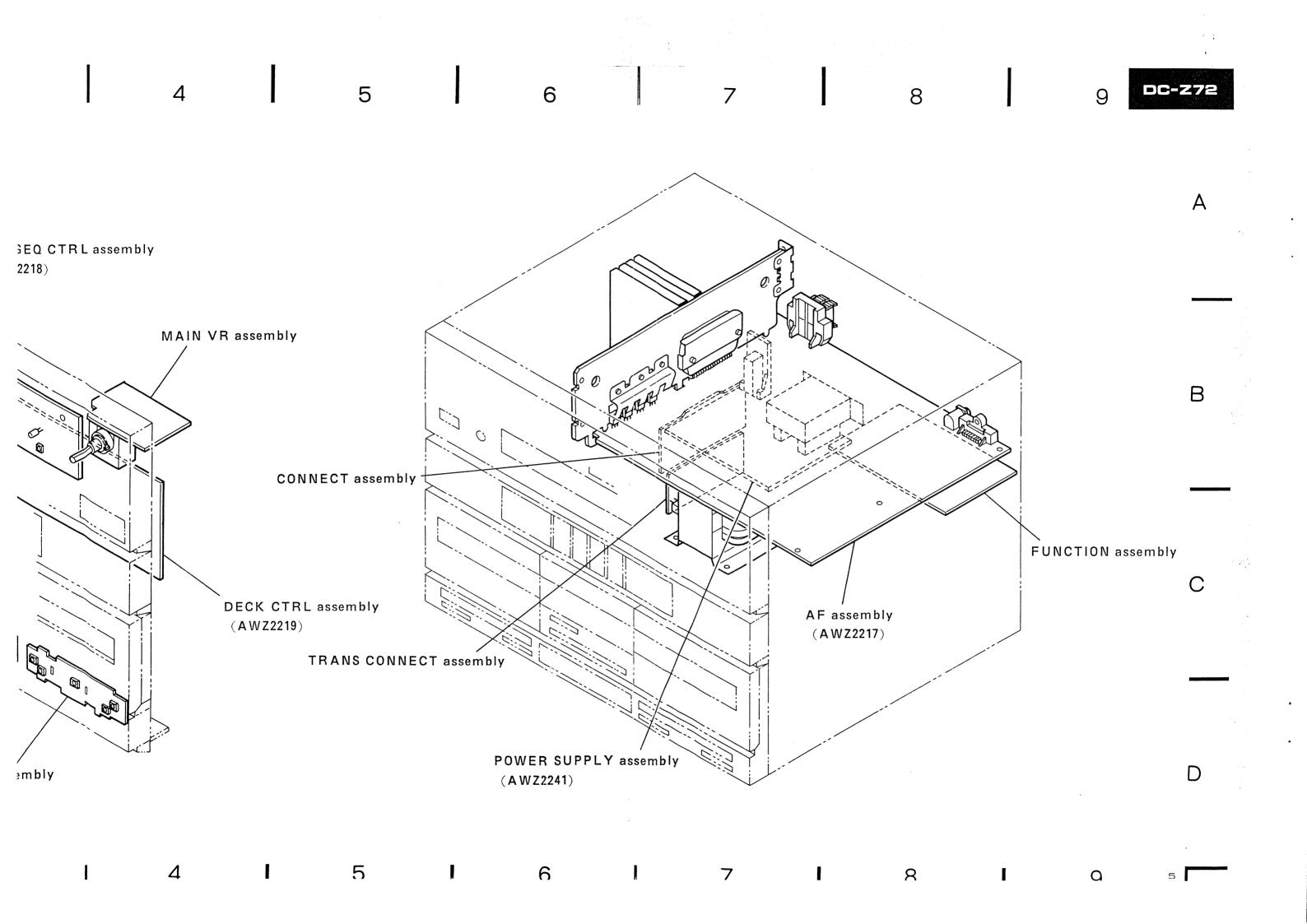
Continuous Average Power Output is 27 Watts* per channel, min., at 8 ohms from 40 Hertz to 20,000 Hertz, with no more than 0.3% total harmonic distortion.

*Measured pursuant to the Federal Trade Commission's Trade Regulation rules on Power Output Claims for Amplifiers.

Music power
Hum and Noise (DIN, continuous Power/50 mW) PHONO
(40 Hz to 20,000 Hz, 15 W, 8 ohms)** No more than 0.2% Tape Deck Section
Systems 4 track, 2-channel stereo Heads Recording/playback head x 1 Playback head x 1 Erasing head x 1
Motor
Frequency Response (− 20 dB recording): Normal tape 35 Hz to 14,000 Hz ± 6 dB CrO₂ tape 35 Hz to 15,000 Hz ± 6 dB Signal-to-noise ratio Dolby NR OFF Noise Reduction Effect 56 dB
Dolby B type NR ON
Miscellaneous Power requirements U.K. model
Dimensions
Accessories EP Adaptor

[•] Specifications and design subject to possible modification without notice due to improvement.

^{**} Measured By Audio Spectrum Analyser.

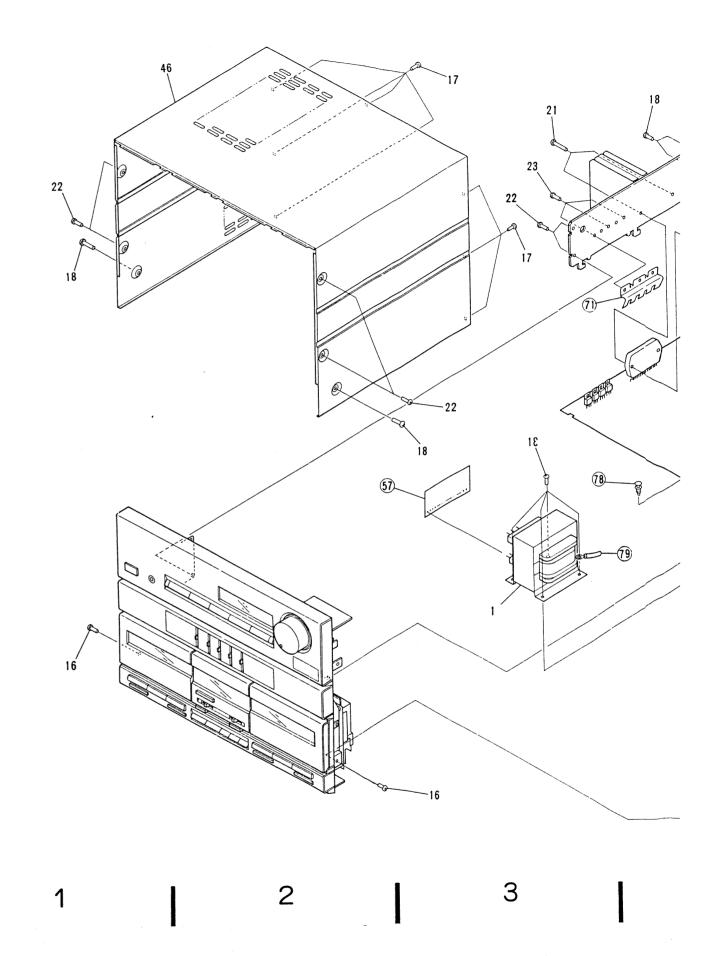


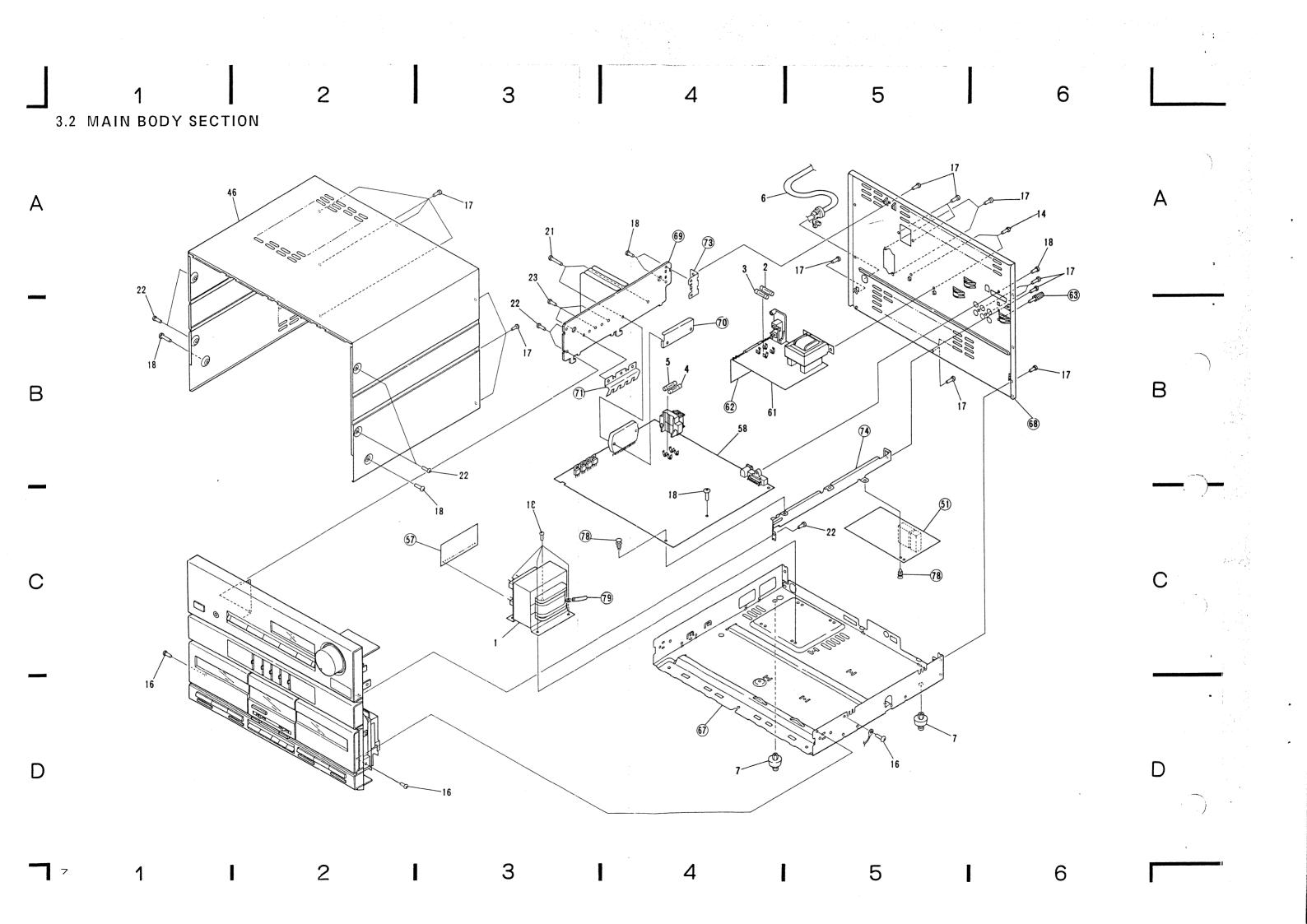
3. EXPLODED VIEWS, PAKING AND PARTS LIST

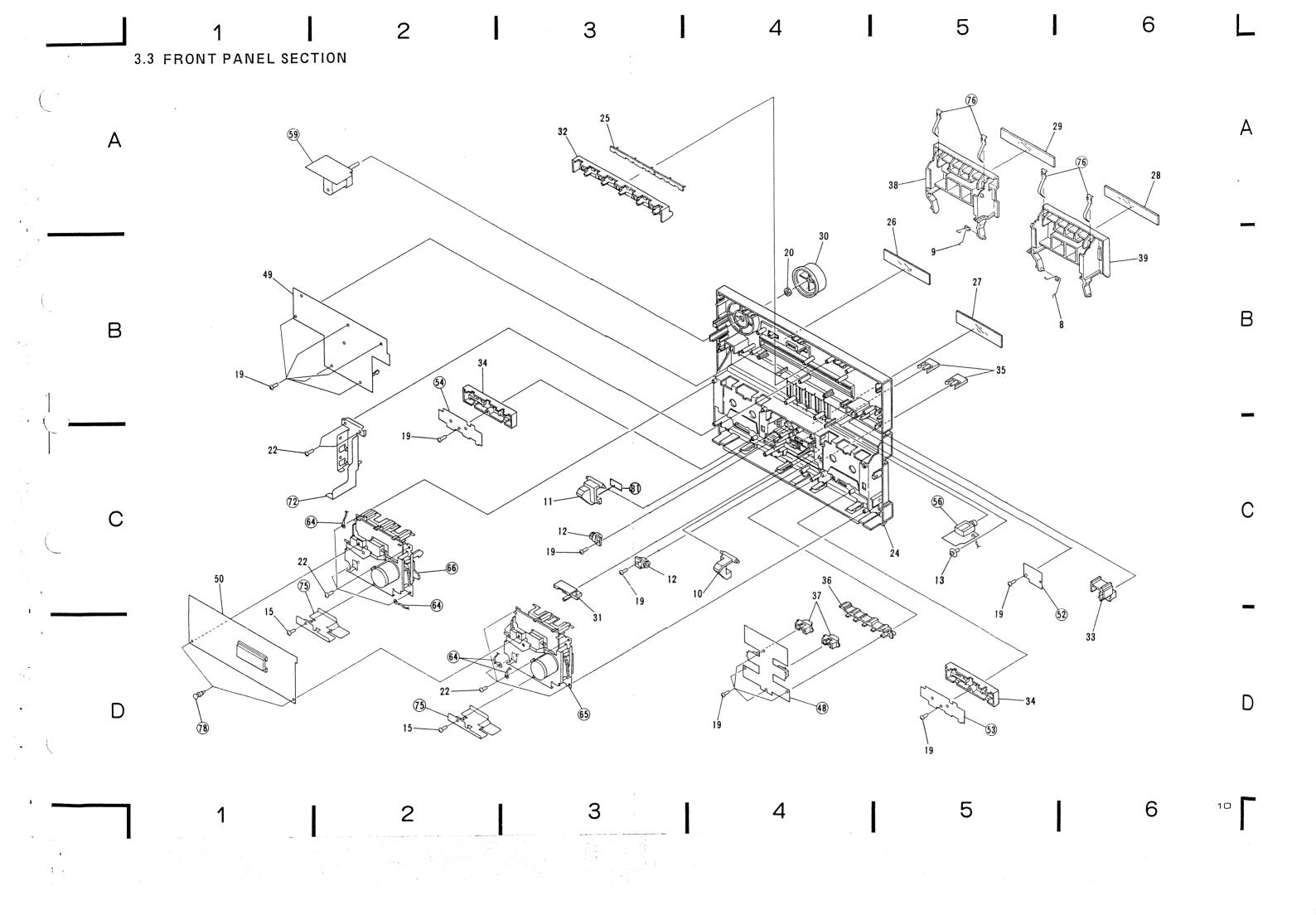
3.1 PARTS LIST OF MAIN BODY SECTIO14, FRONT PANEL SECTION AND PACKING

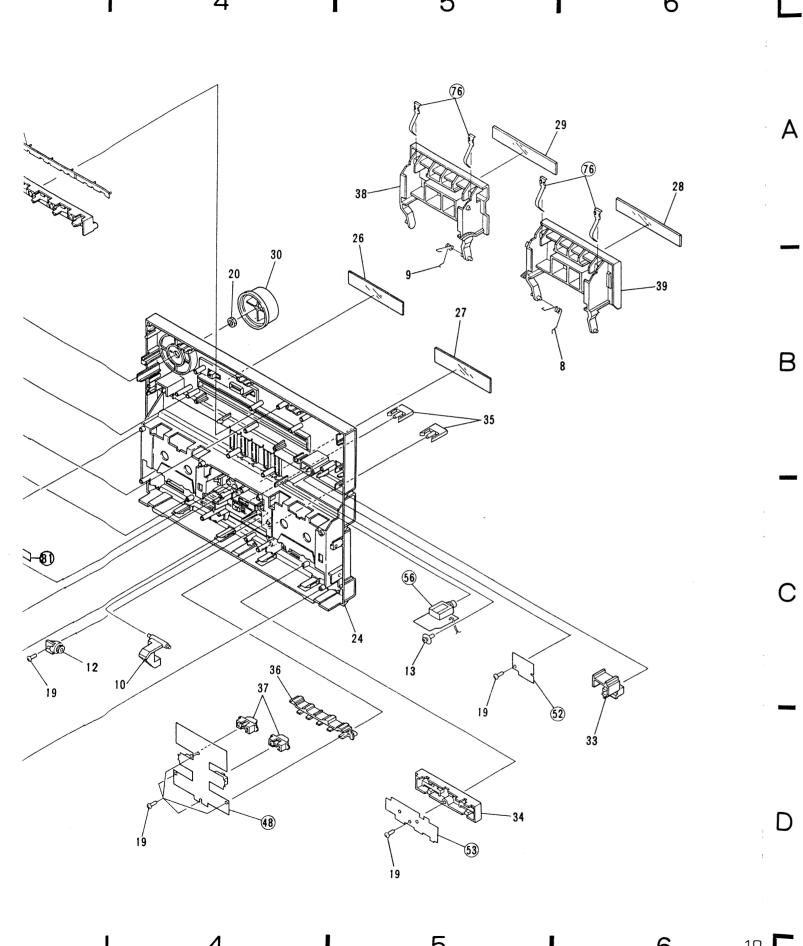
- Parts without part number cannot be supplied.
 The A mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designa-
- Parts marked by "©" are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.

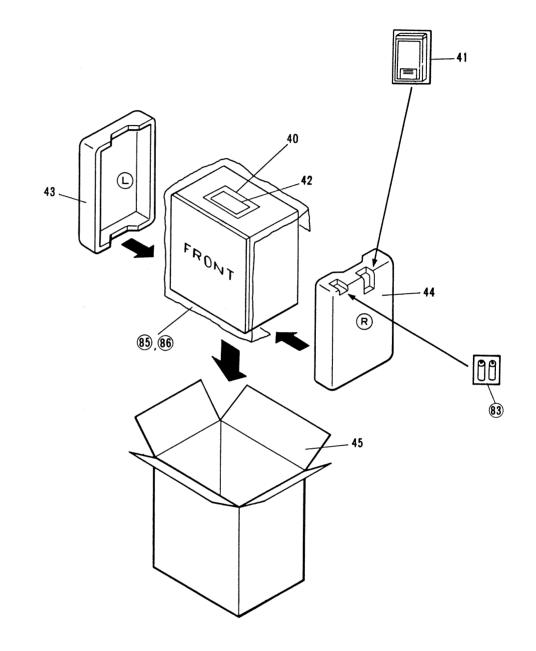
tha	n usua	l or they may be unavai	lable.				
Mark	No.	Part No.	Description	Mark No.	Part No	Description	
	1 2 3 4 5	ATS1179 AEK-507 AEK-509 AEK-509 AEK-509	POWER TRANSFORMER FUSE FU2003(T800MA) FUSE FU2001(T1.25A) FUSE FU2004(T1.25A) FUSE FU2005(T1.25A)	5 1 5 2 5 3 5 4 5 5		FUNCTION ASSY POWER SW ASSY DECK-1 SW ASSY DECK-2 SW ASSY	
Δ	6 7 8 9 10	ADG-063 AEC-847 ABH1050 ABH1051 AMR1656	AC POWER CORD LEG ASS'Y SPRING SPRING EJECT LEVER-1	56 57 58 59 60	AWZ2217	HEAD PHONE ASSY TRANSE CONNECT ASSY AF ASSY MAIN VR ASSY	В
	11 12 13 14	ABA1084	EJECT LEVER-2 DAMPER ASSEMBLY SCREW (STEEL) SCREW SCREW	61 62 63 64 65	AWZ2241	POWER SUPPLY ASSY CONNECT ASSY TERMINAL SCREW EARTH LEAD MECHA UNIT	i
	16 17 18 19 20	BBZ30P060FMC BBZ30P080FCU BBZ30P080FZK BPZ26P080FMC NK90FUC	SCREW SCREW SCREW SCREW NUT	66 67 68 69 70		MECHA UNIT CHASSIS REAR PANEL HEAT SINK PLATE	:
	21 22 23 24 25	AMB1437	SCREW SCREW SCREW FRONT PANEL ASSEMBLY INDICATOR LENS	71 72 73 74 75		PLATE PLATE A PLATE B PLATE SHIELD PLATE	
	26 27 28 29 30		DECORATIVE PLATE DECORATIVE PLATE DECORATIVE PLATE(DOO DECORATIVE PLATE(DOO KNOB(VOLUME)			KEEP PLATE NYLON REVET BINDER	C
	34	AAD1515 AAD1516 AAD1520 AAD1525 AAD1528	BUTTON(ASES) BUTTON(FUNCTION) BUTTON(POWER) BUTTON(PLAY) BUTTON(EJECT)	8 1 8 2 8 3 8 4 8 5		SPACER "AAA" DRY CELL WARRANTY CARD SHEET	
		AAE 1 1 0 3 AAN 1 1 2 0 AAN 1 1 2 1	BUTTON(REC) SLIDE KNOB CASSETTE DOOR CASSETTE DOOR OPERATING INSTRUCTION	8 6 N		SHEET	; desterd
	43	ARM1003 AHA1232 AHA1233	REMOTE CONTROL UNIT CAUTION CARD PAD(L) PAD(R) PAKING CASE	1			
	46 47 48 49 50	AWZ2218	BONNET DECK CENTER ASSY AMP GEQ CTRL ASSY DECK CTRL ASSY				D









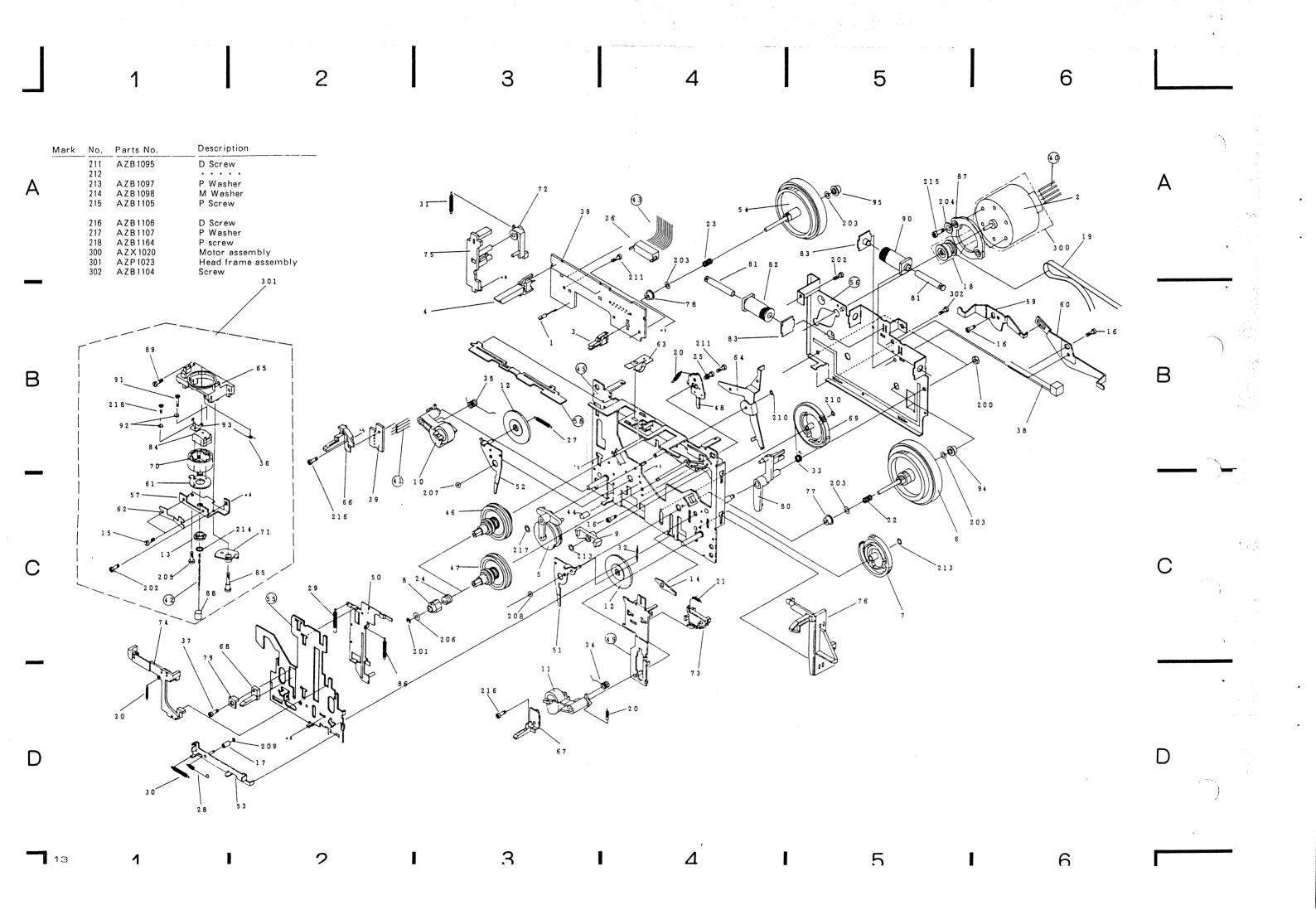


Parts list of Remote control Unit(AXD1088)

Mark	No.	Parts No.	Description
		A Z N 1856	Battery cover

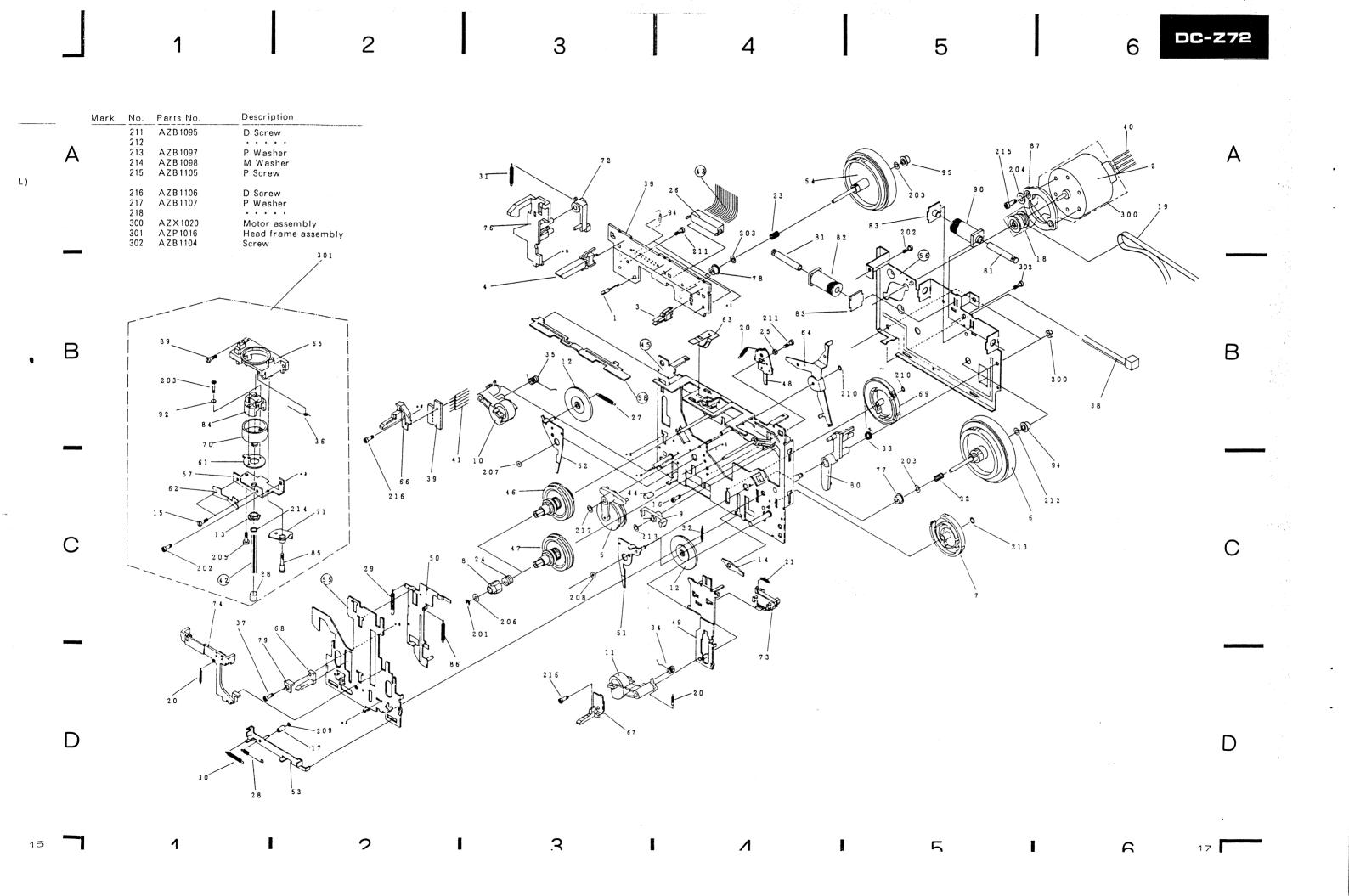
3.5 MECHA UNIT 1

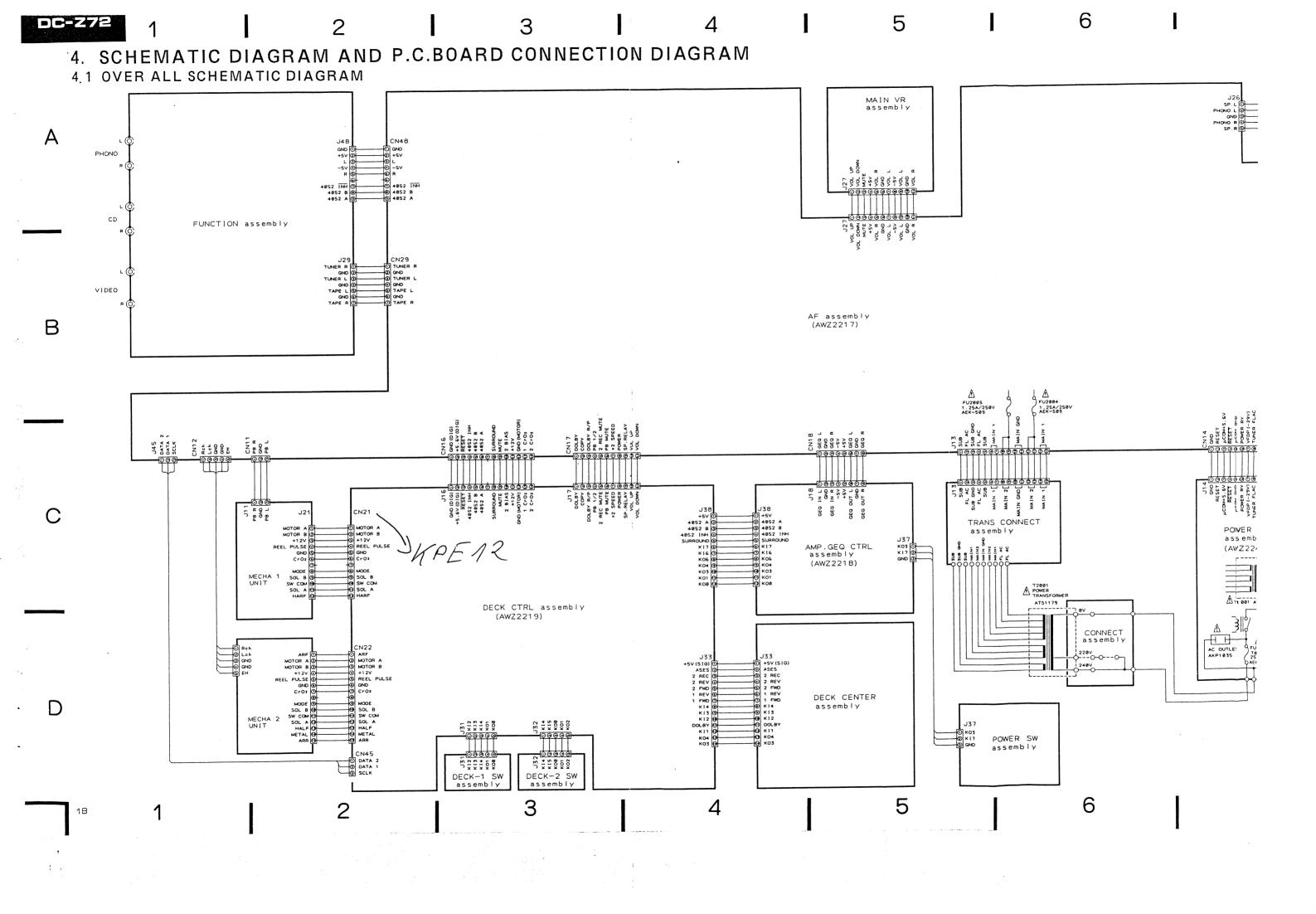
			Description	Mark N	lo. Parts No.	Description	Mar	k No.	Parts No.	Description				
Mark	No.	Parts No. AZE 1018	Description Hall IC		53 AZN 1326	Head lever		211	A Z B 1095	D Screw				
	2	AZX 1019	Motor	•	03 AZN 1320	calking assembly		212						
	3	AZS1054	Leef SW(MODE)		54 AZN 1327	FW assembly	Λ	213		P Washer				7 2
	4	AZS1034	Leaf SW	į	55	Head P.C.Board	Α	214		M Washer				/ -
			(HALF,CrO2)					215		P Screw		3 1		3 0
	5	AZN1286	Drive arm assembly		56	Plate(FLYWHEEL)						•		, 2 6
					57 AZN 1328	Azimuth plate		216		D Screw			~ 25	
	6	AZN 1287	FW assembly A		58	SW arm		217		P Washer				. /
	/	AZN1288	Cam gear		59 AZN1356	Eject arm L		218		P screw Motor assembly			- 12 Jb	
	8 9	AZN1289	Reel FR arm	(60 AZN 1357	Eject arm R		300 301	AZX1020 AZP1023	Head frame assembly	V	75		
	10	AZN 1290 AZN 1797	P arm L assembly		61 AZN1330	Head arm		301		Screw	Y		ر کلوا	
	10	AZN1/3/	1 at the Lassembry		62 AZN1331	P Azimuth spring		302	ALDITOT	301				
	11	AZN 1798	P arm R assembly		63 AZN 1332	Cassette stopper								, [,]
	12	AZN1293	Gear		64 AZN1333	Play trigger								\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
	13	AZN 1294	H Gear			calking assembly						4).
	14	AZN 1793	CUE arm	(65 A Z N 1334	Head frame								`\ , \
	15	AZB 1079	Screw				:						\wedge	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \
	4.0	4.7.0.4000	0		66 AZN1335	Cassette guide L			• • • •				EX /	1 Second
	16 17	A Z B 1080 A Z N 1296	Screw Collar C		67 AZN 1336 68 AZN 1337	Cassette guide R			\					
	18	AZN 1290 AZN 1297	Motor pully		68 AZN 1337 69 AZN 1338	Cassette guide Cam gear		İ	\	65				(3)
	19	AZN1298	Belt		70 AZN 1469	Head holder	В	!	91				35	
	20	AZN1299	Spring		70 712111100	Troda morasi			000				/ \'	1615 1/0 P
					71 AZN 1340	Head gear		i	010-	7				
	21	AZN1300	FR lever spring		72 AZN 1341	Eject arm		1	218	<u> </u>				
	22	AZN1301	FWF spring		73 A Z N 1342	Select lever			0.2	30 93	~ .			1 9 1 k
	23	AZN1302	FWR spring		74 AZN 1343	Brake		1	92			THE YEAR		
	24	AZN 1303	Spring		75 A Z N 1344	Eject lever L			کارہ					127
	25	AZB1088	Collar		70 47111045	Ratch lever R			0 4			/ لا	\; i i \	
	26	AZN1467	Cable holder		76 AZN 1345 77 AZN 1346	Metal		1	70-	36		1 /		., ., ., ., ., .,
	27	AZN 1306	Spring		78 AZN 1347	Metal				6		d ./	/ }/ \	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\
	28	AZN1307	Spring		79 AZN1348	Cushion			61		i \	10 207	-®	
	29	AZN1308	Spring		80 AZN1349	Trigger arm		!	5 7	────────────────────────────────────	66 39			
	30	AZN 1309	Spring						62-5		\ 00	4	6——	
					81 AZN1350	Plunger		İ			216	•		15-0
	31	AZN 1310	Spring		82 A Z S 1035	Bobbin		! ,	15	214 71			9	9
	32	AZN1311	Spring		83 AZN 1351	Solenoid plate		1 '	The state of the s					
	33 34	AZN 1312 AZN 1313	Spring Spring		04 4701022	calking assembly P Head		i	1	3	i		217	213
	35	AZN 1313 AZN 1314	Spring		84 AZP1022 85 AZB1099	Screw					.[
	00	AZITIO	opig		05 AZD1099	001 6W	С		20	85	5.0	1 21		5 000
	36	AZN1315	Spring		86 AZN 1352	Spring		:	202		20			
	37	AZB1081	Screw		87 AZN1304	Spacer				3 8 5				
	38	AZN1316	Nylon band		88 AZN1470	Tube					/ /sh	6	' //	12
	39	AZN 1835	P.C.Board		89 AZB1100	Screw			_		/ ///////////////////////////////////		208	
	40		Jumper wire		90 AZS1036	Bobbin			74			1		
			tt d. l d			•				37	ر ال المراطر	20	6	
	41 42		Head lead Lead wire		91 AZB1101 92 AZB1102	Screw Spring washer			A	, é8 //	1, 1, 1	201		51
	43		Lead wire		92 AZB1102 93 AZN1471	Head spring			(Fee	7,9		•		
	44	AZN 1468	Tube		94 AZN 1833	Capstan holder			13	> / / YD1		\		11
	45	ALIVIII	Mecha P.C.Board		95 AZN1834	Capstan holder			\rightarrow	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	1111	8.6		
			calking assembly		712111001	Coporali novoci					174		2 1 6	R A
					200 A Z B 1084	Nut			/		×			
	46	AZN 1319	R Reel assembly		201 AZB1085	E ring			20				62	
	47	AZN 1320	F Reel assembly		202 A Z B 1086	D Screw			20		Jan S. H.			7
	48	AZN 1321	Reverse arm		203 AZB1121	P Washer								4
	40		calking assembly		204 A Z B 1087	N Washer				209	' / '			6 7
	49	A 7 A 1 1 7 0 E	FR lever calking assembly		205 AZB1089	U Screw	D							0 7
	50	AZN 1795	PLAY lever calking assembly		206 A Z B 1090	P Washer				1 17				
			carking assembly		207 AZB1091	Oil cut								
	r •	A 7111004	Gear arm R		208 A Z B 1092	Oil cut			3.0					
	51	A Z N 1324	calking assembly		209 A Z B 1093	P Washer			••					
	52	A Z N 1325	Gear arm L		210 AZB1094	P Washer				2 8 5 3				
	32	A 2 14 10 2 3	calking assembly											
4.5							13	ì	1	1	2	1	3	1
*1 *							- 10							

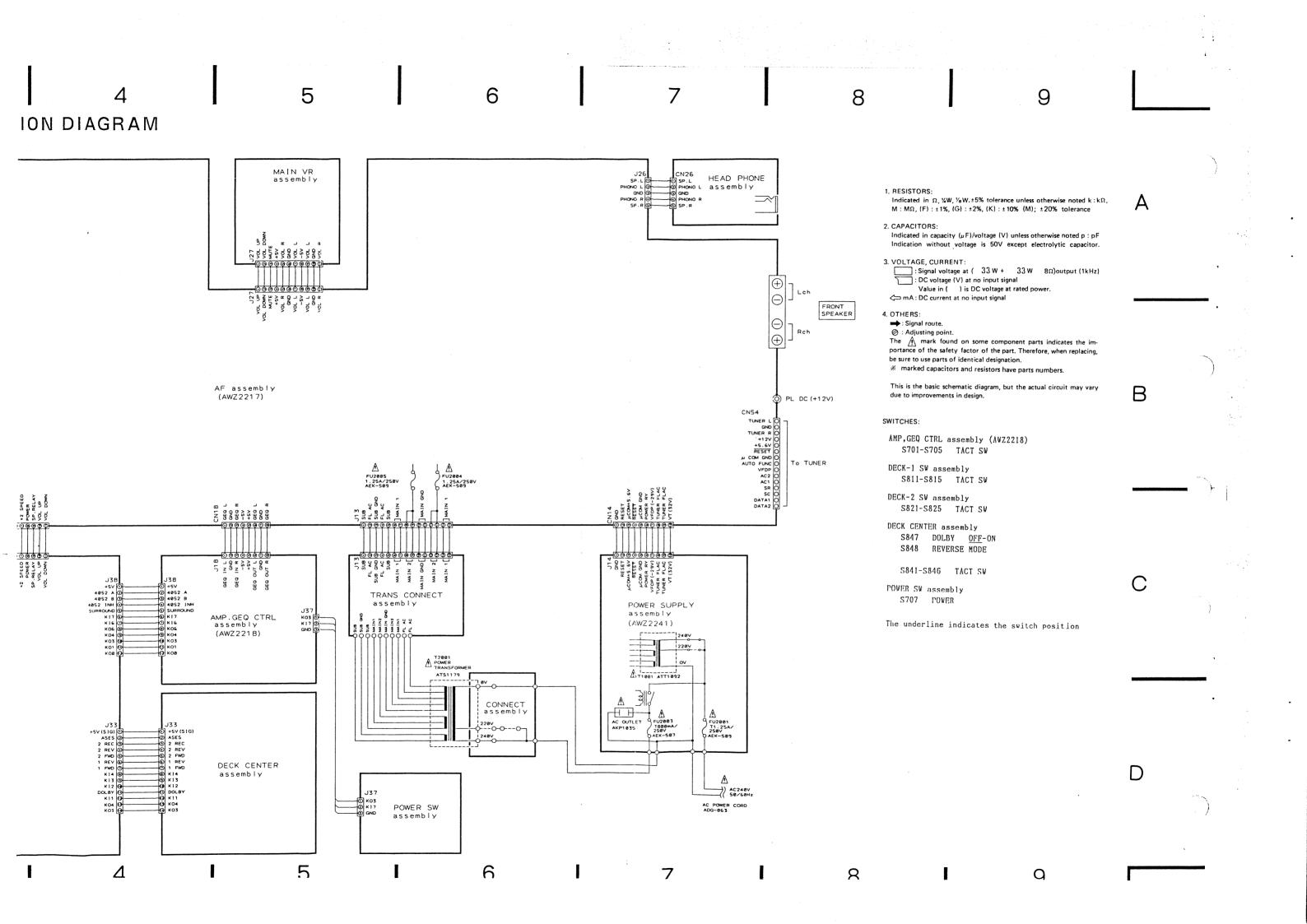


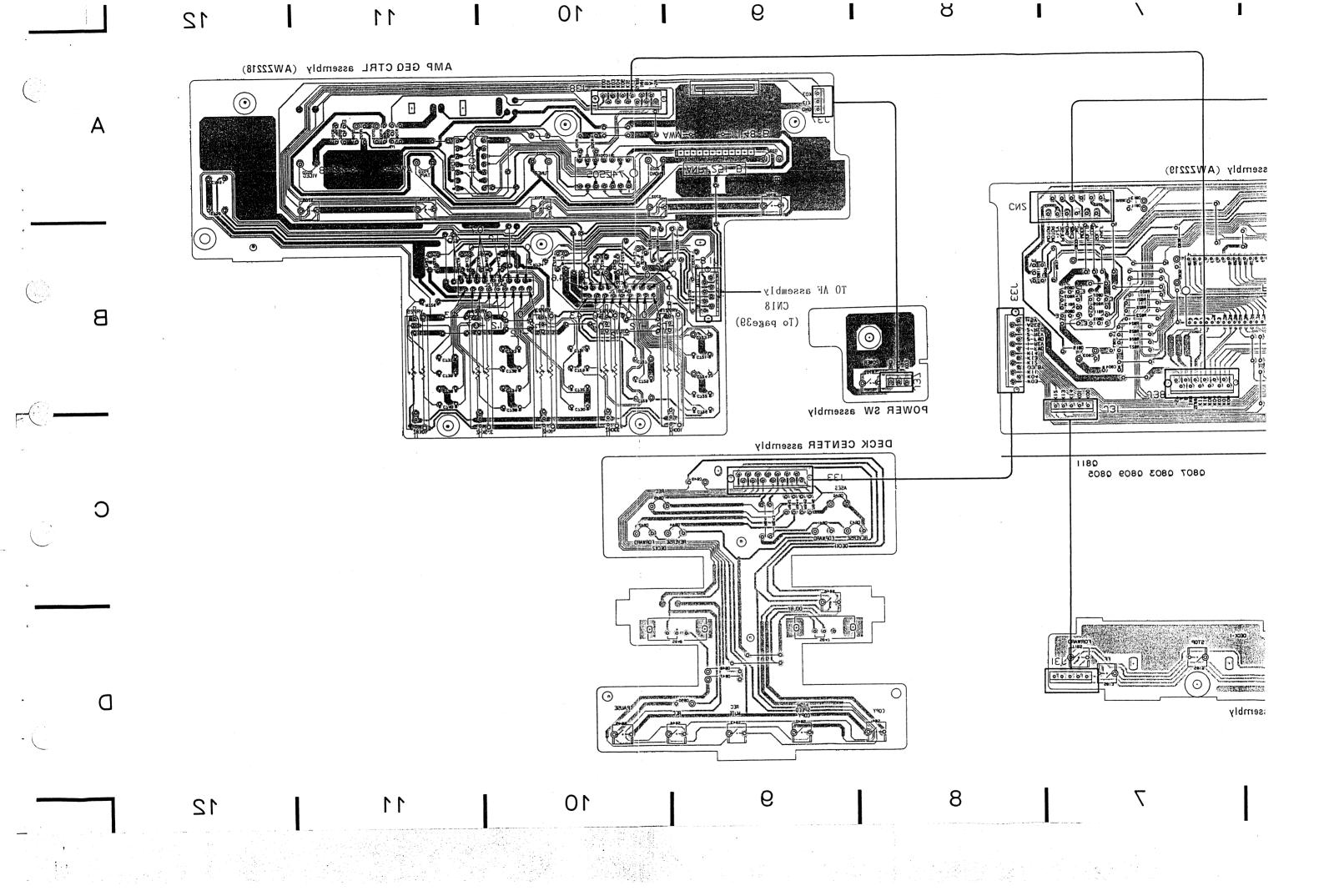
36 MECHA UNIT 2

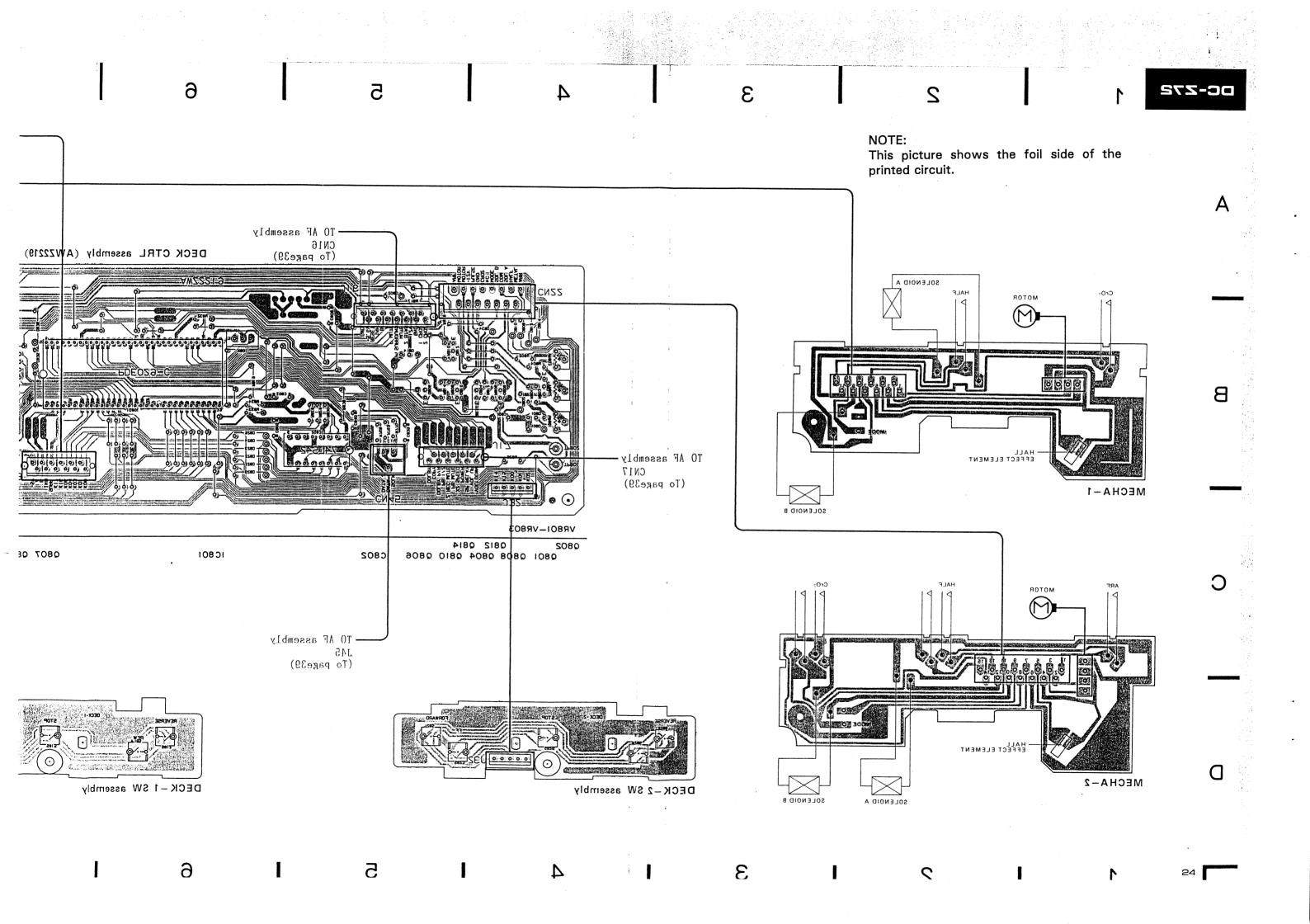
	Parts No.	Description	Mark No. Parts No.	Description	<u>N</u>	Mark No	o. Parts No.	Description			
1	AZE 1018	Hall IC	53 A Z N 1326	Head lever		21	1 AZB1095	D Screw			
2	AZX1019	Motor .		calking assembly		21	2				
3	AZS1054	Leaf SW(MODE)	54 A Z N 1327	FW assembly	Α	21		P Washer		_	7 2
4	AZS1034	Leaf SW	55	Head P.C.Board	/ \	21		M Washer			/
		(ARF,HALF,CrO2)				21	5 AZB1105	P Screw		31	/
5	AZN1286	Drive arm assembly	56	Plate(FLYWHEEL)						*	
			57 A Z N 1328	Azimuth plate		21		D Screw			2
6	AZN 1287	FW assembly A	58	SW arm		21		P Washer			e)Me
7	AZN 1288	Cam gear	59	•••••		21					
8	AZN1289	Reel	60			30	00 AZX1020	Motor assembly		76	
9	AZN1290	FR arm				30		Head frame assembly			10
10	AZN 1797	P arm L assembly	61 AZN 1330	Head arm		30	02 AZB1104	Screw		9 / 1	
			62 A Z N 1331	Azimuth spring				3,01			
11	AZN 1798	P arm R assembly	63 A Z N 1332	Cassette stopper							/ C
12	AZN1293	Gear	64 AZN 1333	Play trigger							
13	AZN1294	H Gear		calking assembly						4	5
14	AZN 1793	CUE arm	65 A Z N 1334	Head frame				_			1
15	AZB1079	Screw								•	\
			66 A Z N 1335	Cassette guide L				,		\sim	1
16	AZB1080	Screw	67 AZN 1336	Cassette guide R				1	ł		
17	AZB1000	Collar C	68 AZN 1337	Cassette guide		1			i		
18	AZN1297	Motor pully	69 AZN1338	Cam gear		j	89_	65	1		Ja /
	AZN1298	Belt	70 AZN1469	Head holder	В				1	3,5	
19	AZN 1290 AZN 1299	Spring				1	•	The state of the s	ĺ	/ 12	IN3
20	A TIMITAB	opring	71 AZN1340	Head gear		!		THE WAY	i		,
0.4	A 7 NI 1200	FR lever spring	72 AZN1341	Eject arm			203	•	1		7
21	AZN1300	FWF spring	73 AZN1342	Select lever	•	:			į		
22	AZN1301		74 AZN 1343	Brake					Ø A	1 / 1200	
23	AZN1302	FWR spring	75		:	İ	92				
24	AZN 1303	Spring	7.5				9.1				
25	AZB1088	Collar	76 A Z N 1353	Ratch lever R		ĺ	0 4			/ \.1	
	A 7 N 1 1 0 0 F	Cable holder	76 AZN 1353 77 AZN 1346	Metal		!	2.0	36		70%	
26	AZN1305	Cable holder	77 AZN 1346 78 AZN 1347	Metal		1	70	الله		/ / //	
27	AZN1306	Spring	78 AZN1347 79 AZN1348	Cushion		:	61	(i\overline{\pi})	41	10	52
28	AZN1307	Spring	80 AZN1348	Trigger arm			57-			207	
29	AZN1308	Spring	0V AZN1349	i i igger arm		İ	31		66 39		
30	AZN1309	Spring	81 AZN1350	Plunger			6 2		216	46	1 8/1
		0		Plunger		İ		M. T. T. T. T. T. T. T. T. T. T. T. T. T.	210		ill a telection
31	AZN1310	Spring	82 A Z S 1035	Bobbin Salanaid plata		į.	15-	214 71	1	all!	
32	AZN1311	Spring	83 AZN1351	Solenoid plate calking assembly		1	15				
33	AZN 1312	Spring	04 4704044			;	W.		i		217
34	AZN 1313	Spring	84 AZP1014	R/P/E Head		1		13			\ / >
35	AZN1314	Spring	85 A Z B 1099	Screw	С	i	Q'		•	13	1) 5
	_			0	_	1		205	,50 ,	8 24	<i>II</i>
36	AZN 1315	Spring	86 AZN1352	Spring		_	202		2 9		· 💉 🖔
37	AZB1081	Screw	87 AZN1304	Spacer				(1)	\		19 1
38	AZN 1316	Nylon band	88 AZN1470	Tube				· · · · · · · · · · · · · · · · · · ·	100	5	///
39	AZN 1836	P.C.Board	89 AZB1100	Screw							208
40		Jumper wire	90 A Z S 1036	Bobbin				7.4	1 1 1 2 2 · ·	i \	/
				_					ال المرابع	206	- 1
41		Head lead	91 AZB1101	Screw			^	37 68	U U U U U U U U U U	\	5:
42		Lead wire	92 A Z B 1102	Spring washer				70		201	J.
43		Lead wire	93		-		Le Ja	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	/ " AIP \		11
44	AZN1468	Tube	94 A Z N 1833	Capstan holder			\mathcal{A}	1 / / M			1 1
45		Mecha P.C.Board	95 A Z N 1834	Capstan holder			/		ti. IIn 1 86		\
		calking assembly					<u>.</u>	\ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \	11 12 14 1	2 1 6	
			200 A Z B 1084	Nut			/1			\	
46	AZN 1319	R Reel assembly	201 A Z B 1085	E ring					6.1°07	So.	
47	AZN1320	F Reel assembly	202 A Z B 1086	D Screw			2 0				مط
48	AZN 1321	Reverse arm	203 A Z B 1121	P Washer							
-		calking assembly	204 A Z B 1087	N Washer				•	· 🔀		~
49		FR lever calking assembly	205 A Z B 1089	U Screw				209			
50	AZN 1795	PLAY lever			D						
50		calking assembly	206 A Z B 1090	P Washer							
		Jan	207 A Z B 1091	Oil cut	ì						
51	AZN 1324	Gear arm R	208 A Z B 1092	Oil cut					i		
01	7518 1924	calking assembly	209 A Z B 1093	P Washer	;		3 0				
52	AZN 1325	Gear arm L	210 AZB1094	P Washer				28 53			
JZ	ALI 1020	calking assembly						2 0			
		· ·									
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٠					15		1	1	2	3	

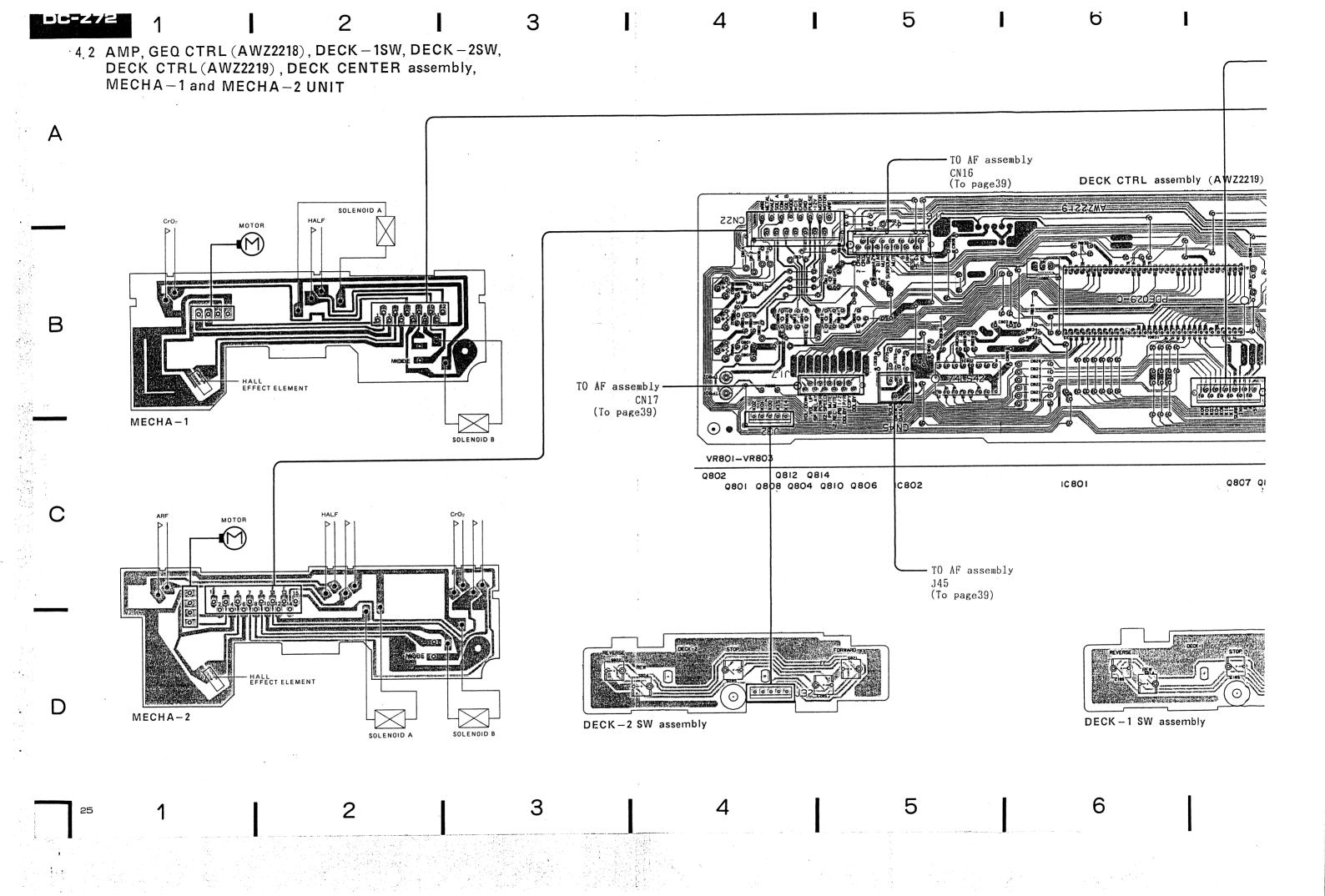


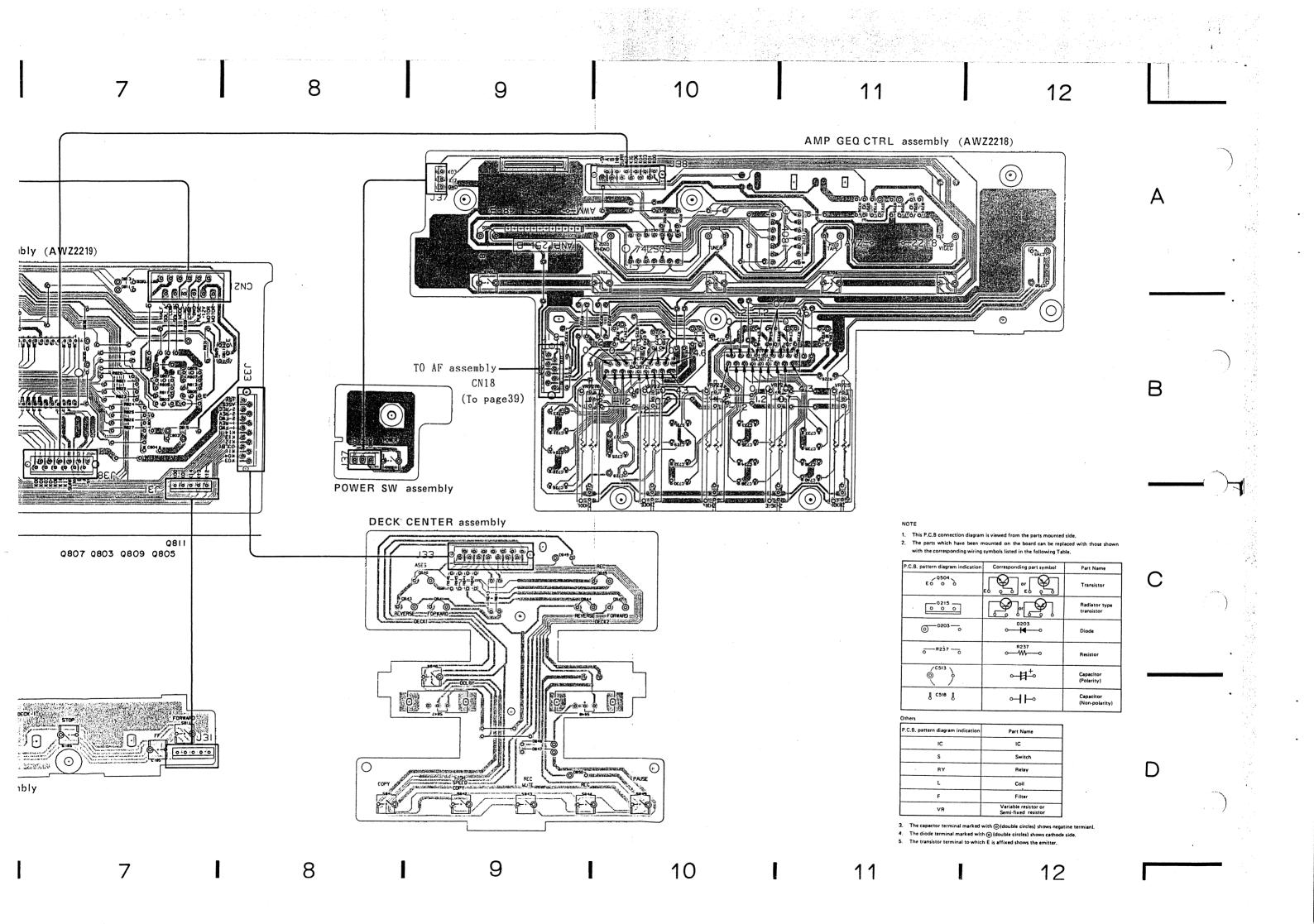


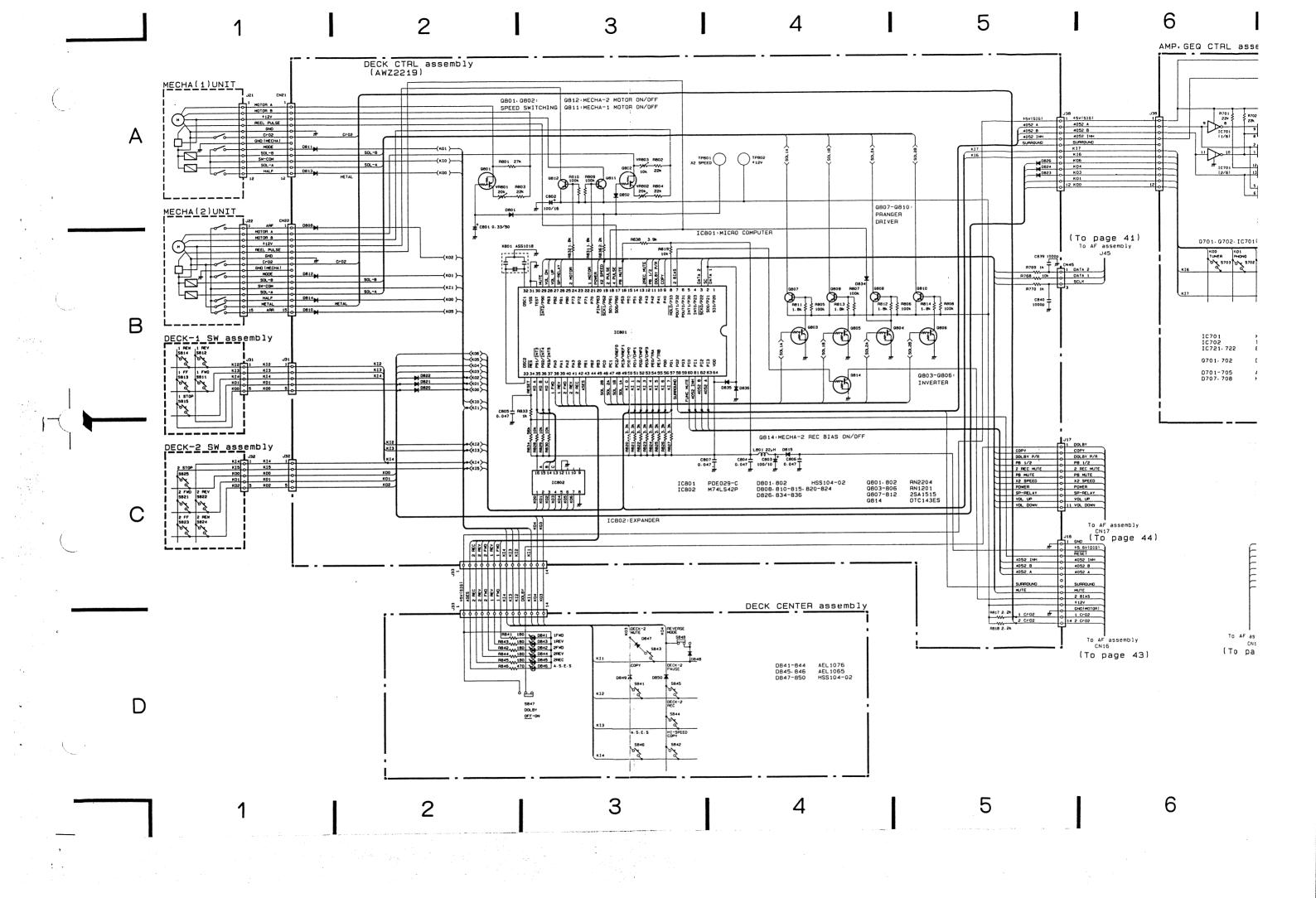


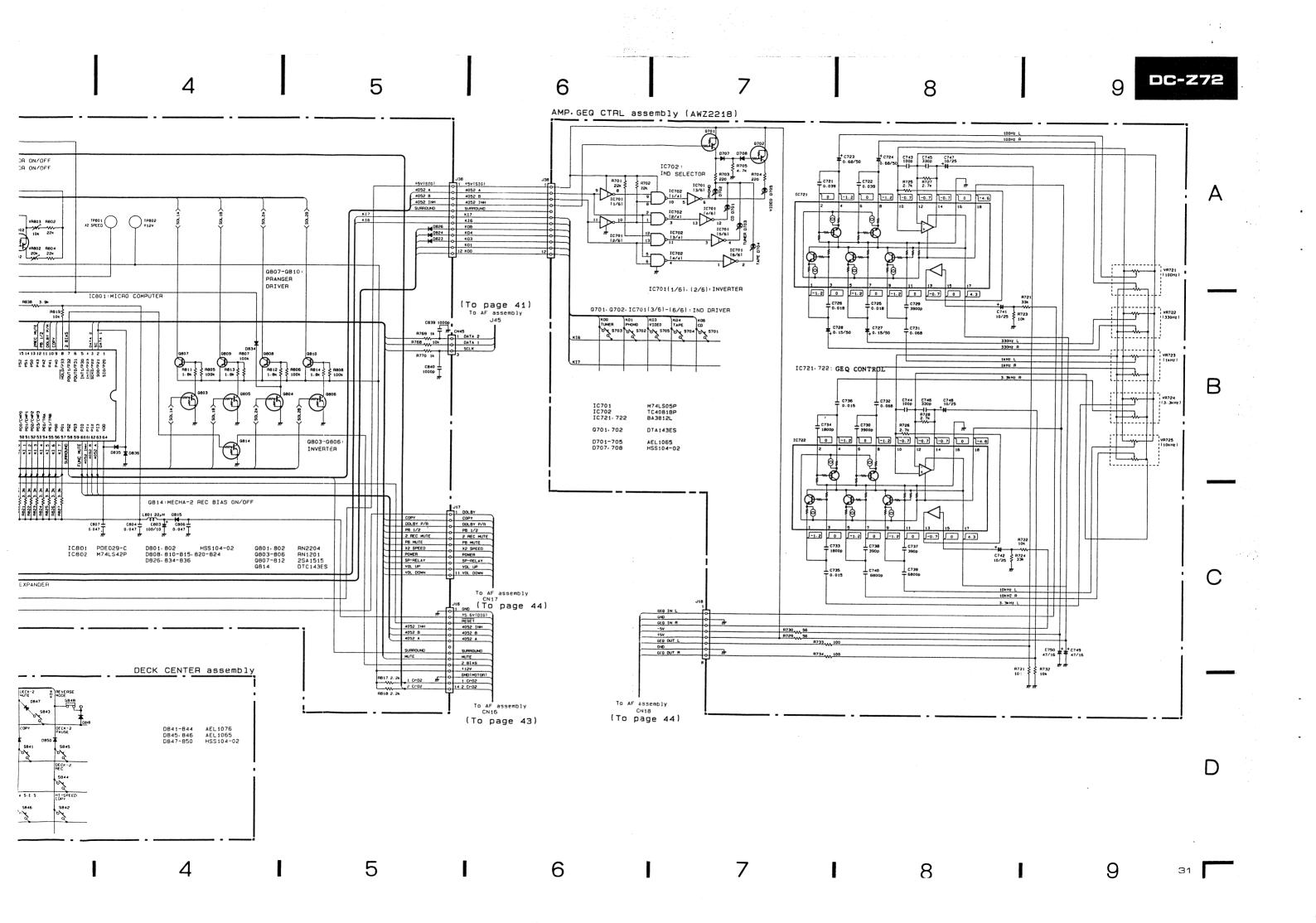




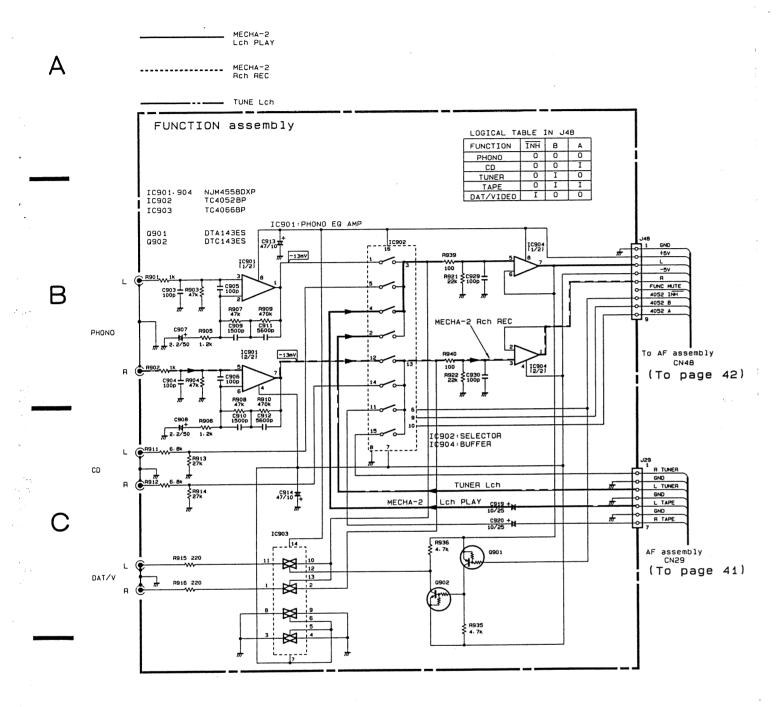


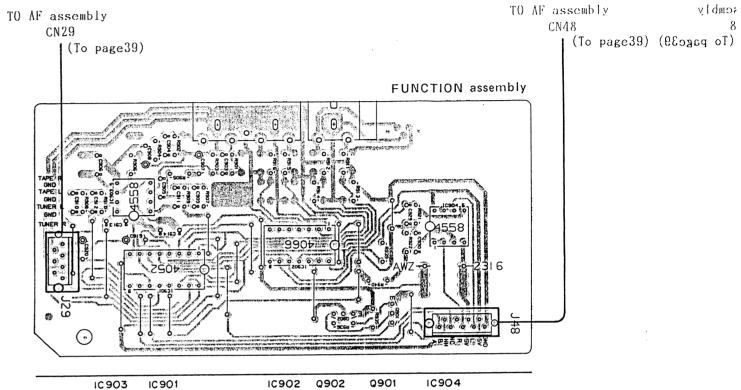






4.3 FUNCTION assembly



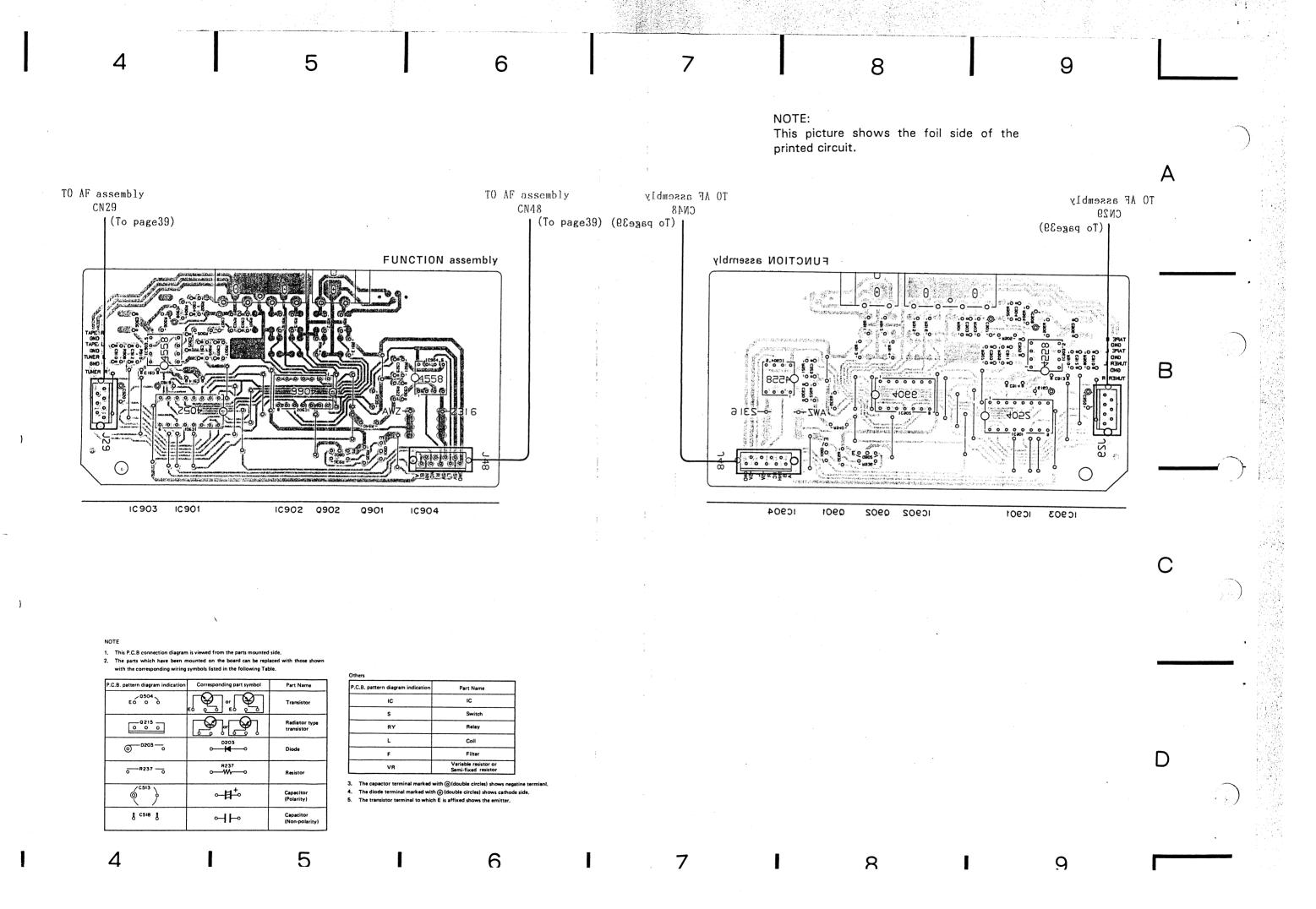


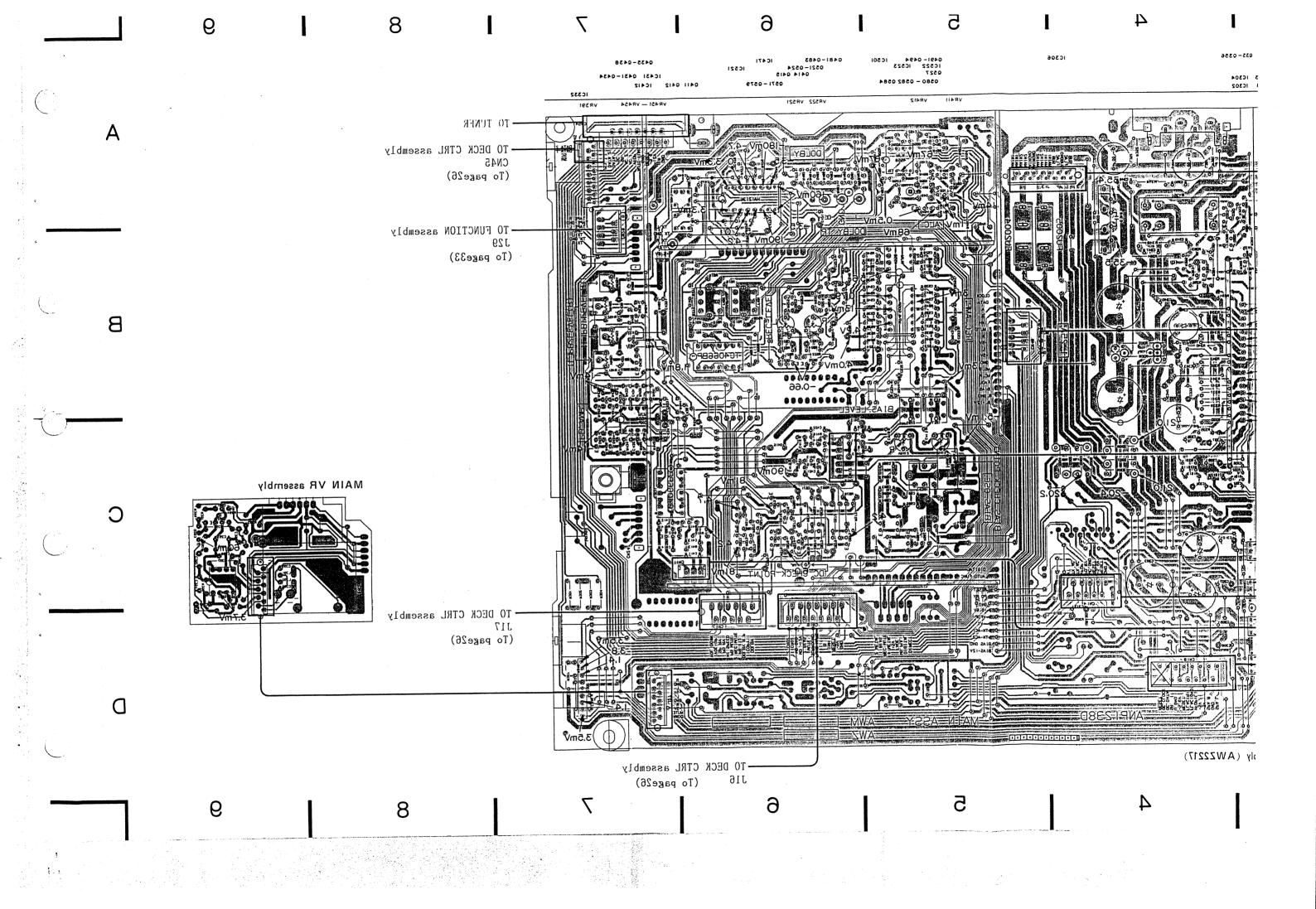
The parts which have been mounted on the board can be replaced with t with the corresponding wiring symbols listed in the following Table.

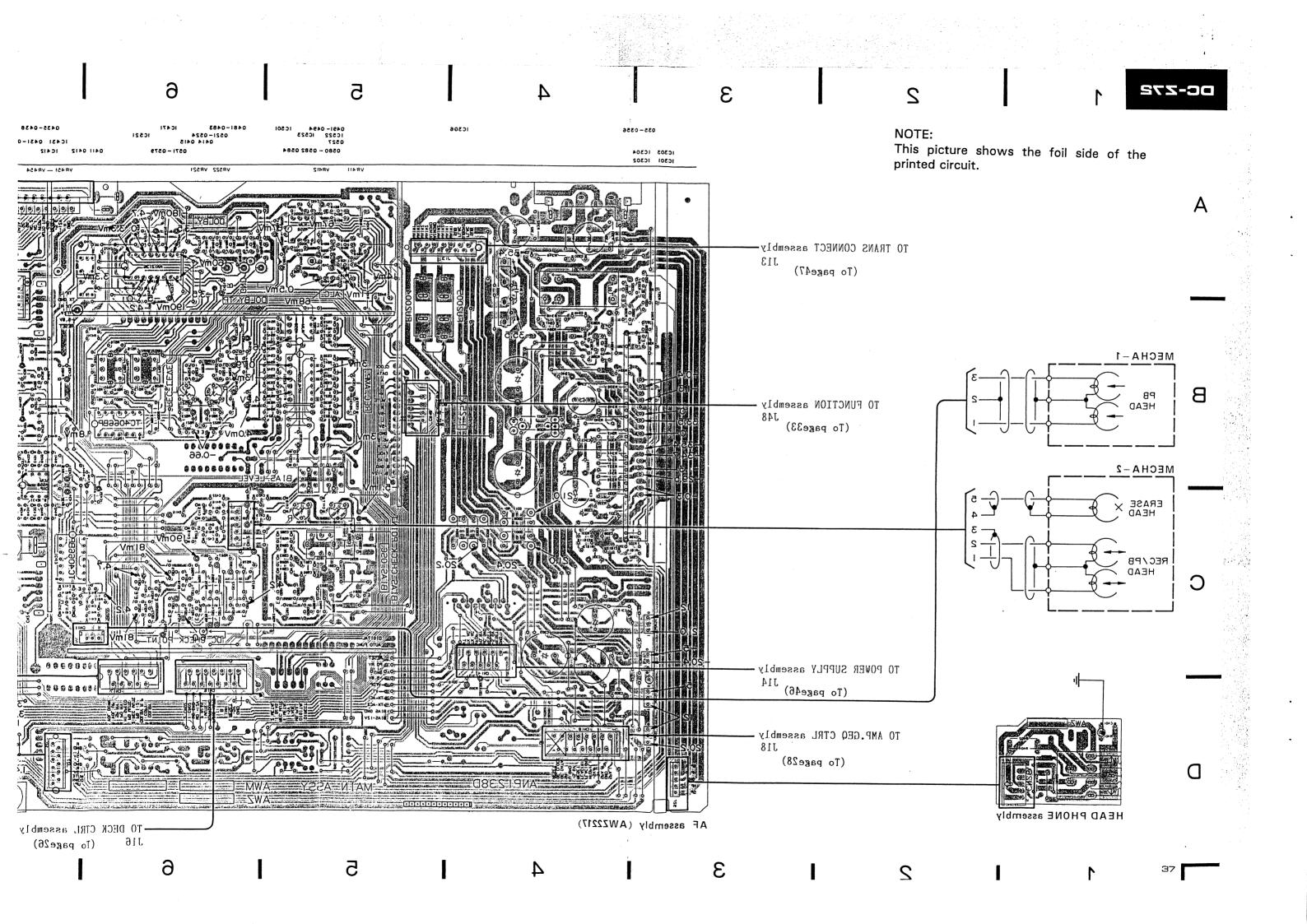
P.C.B. pattern diagram indication	Corresponding part symbol	Part Name
EO 0 0		Transistor
0 0 0		Radiator type transistor
⊚ ⁰²⁰³ —₀	0-10203	Diode
o—R237 — 0	0	Resistor
⊚ ^{C513} }	о- Д ⁺ о	Capacitor (Polarity)
J C518 J	ન⊢∘	Capacitor (Non-polarity)

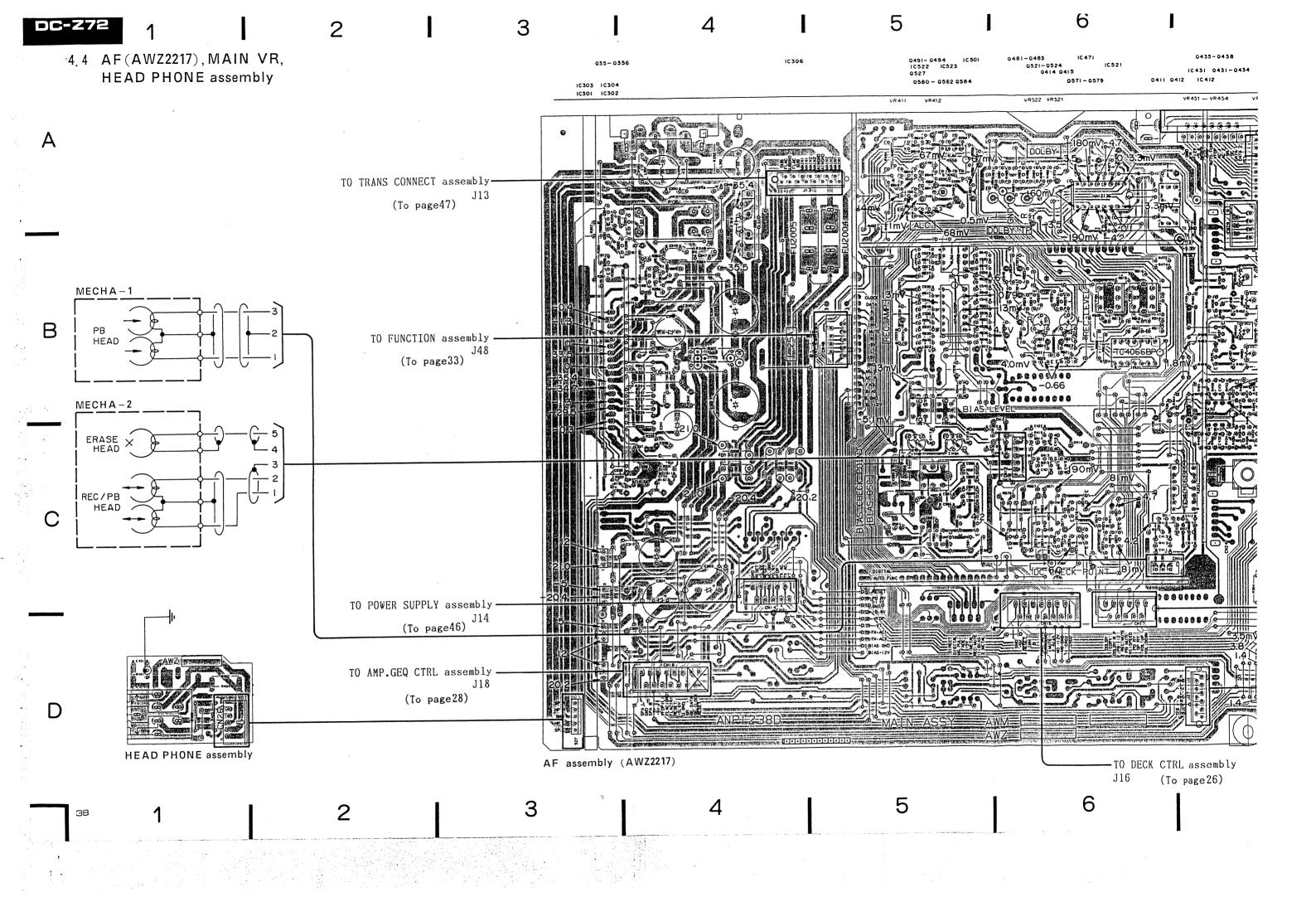
Part Name
IC
Switch
Relay
Coil
Filter
Variable resistor or Semi-fixed resistor

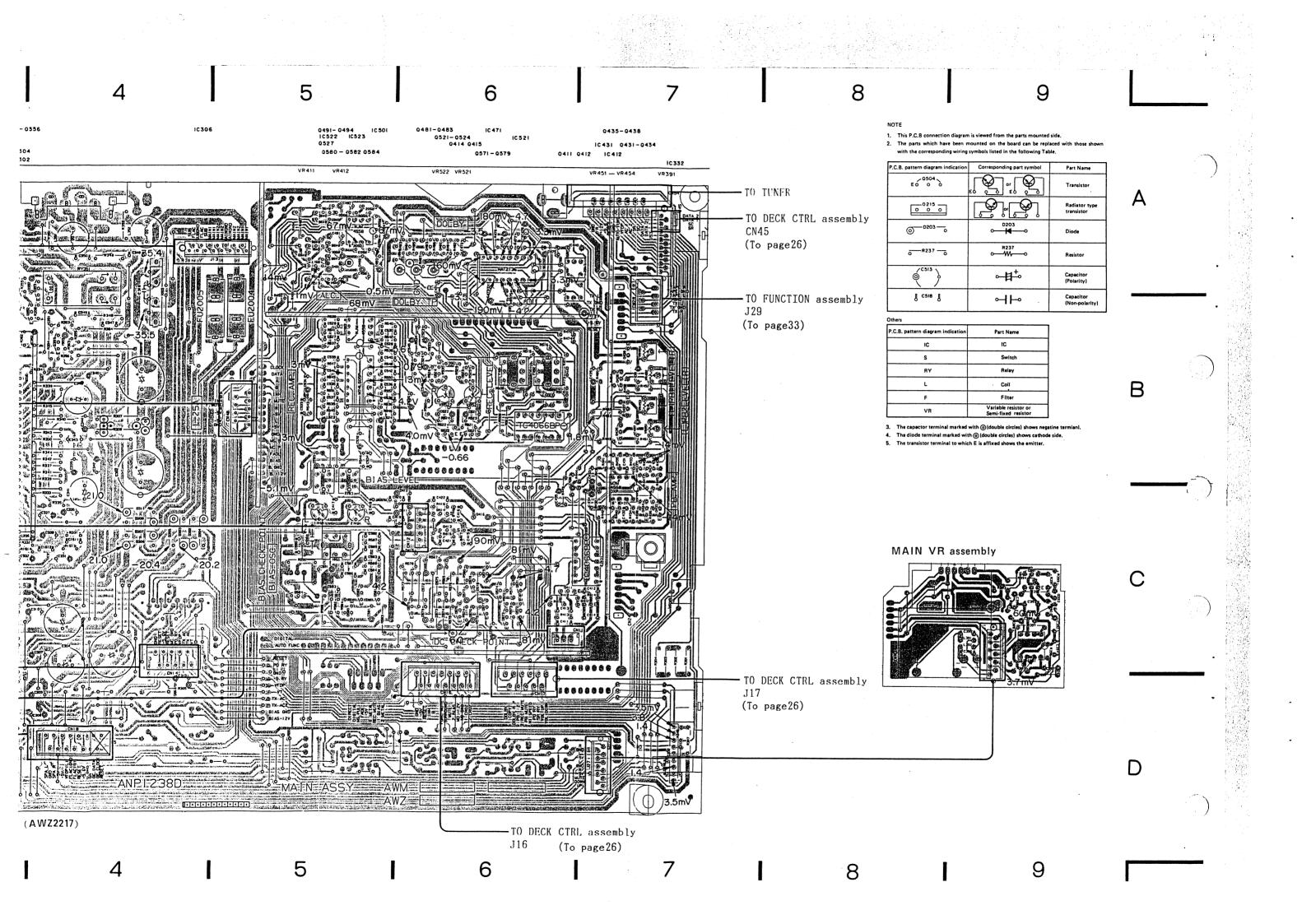
4. The diode terminal marked with (a) (double circles) shows cathode side
5. The transistor terminal to which E is affixed shows the emitter.

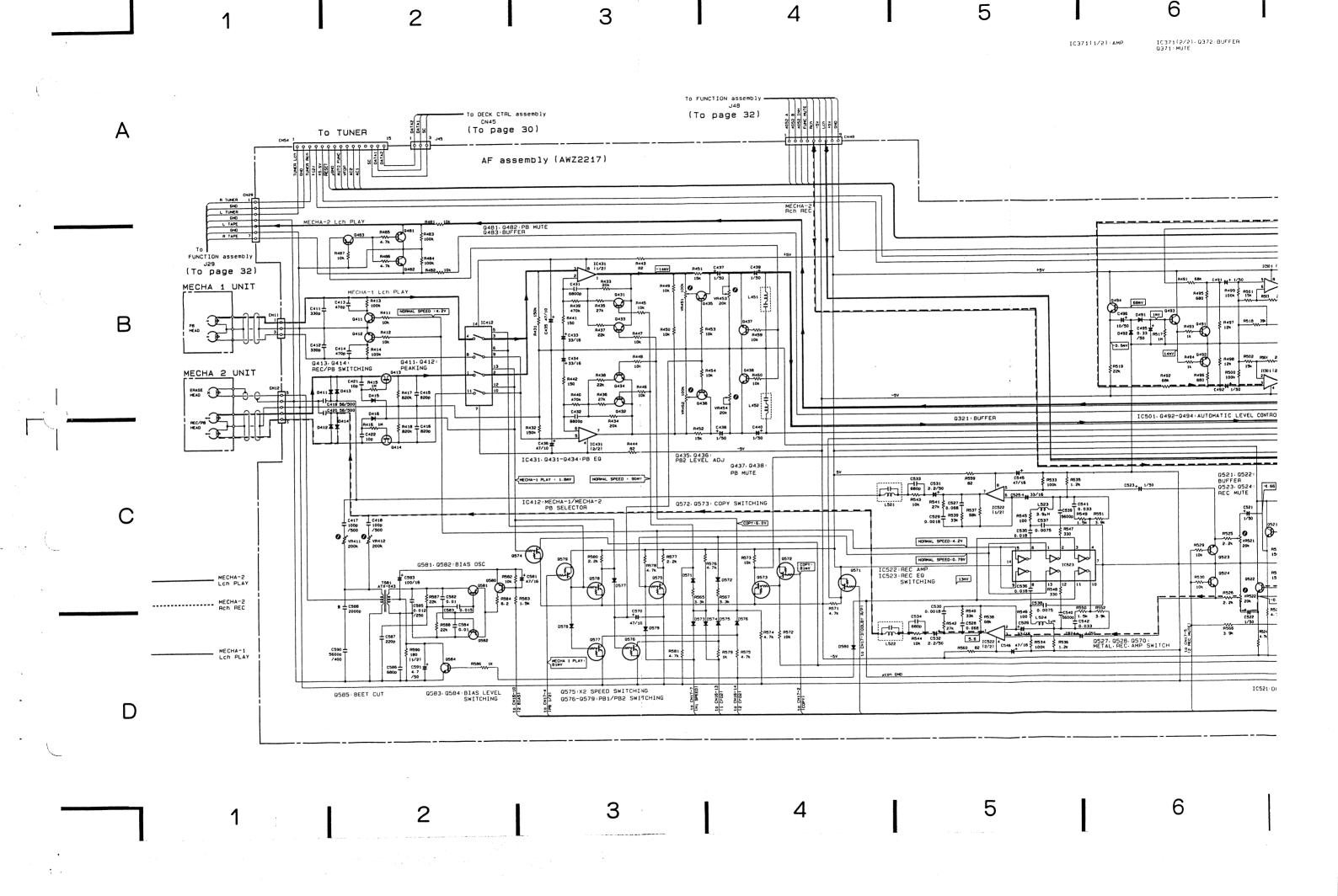


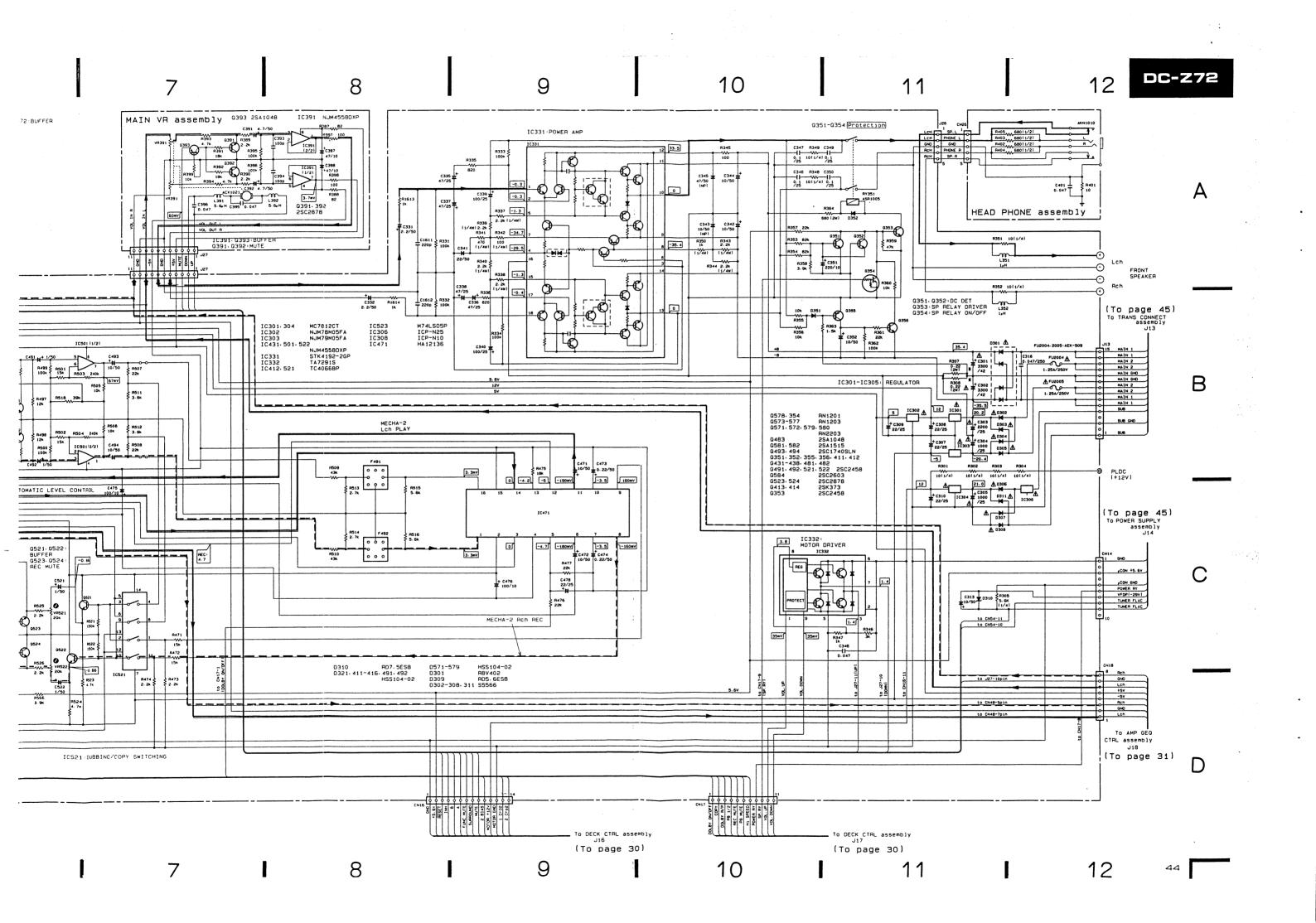


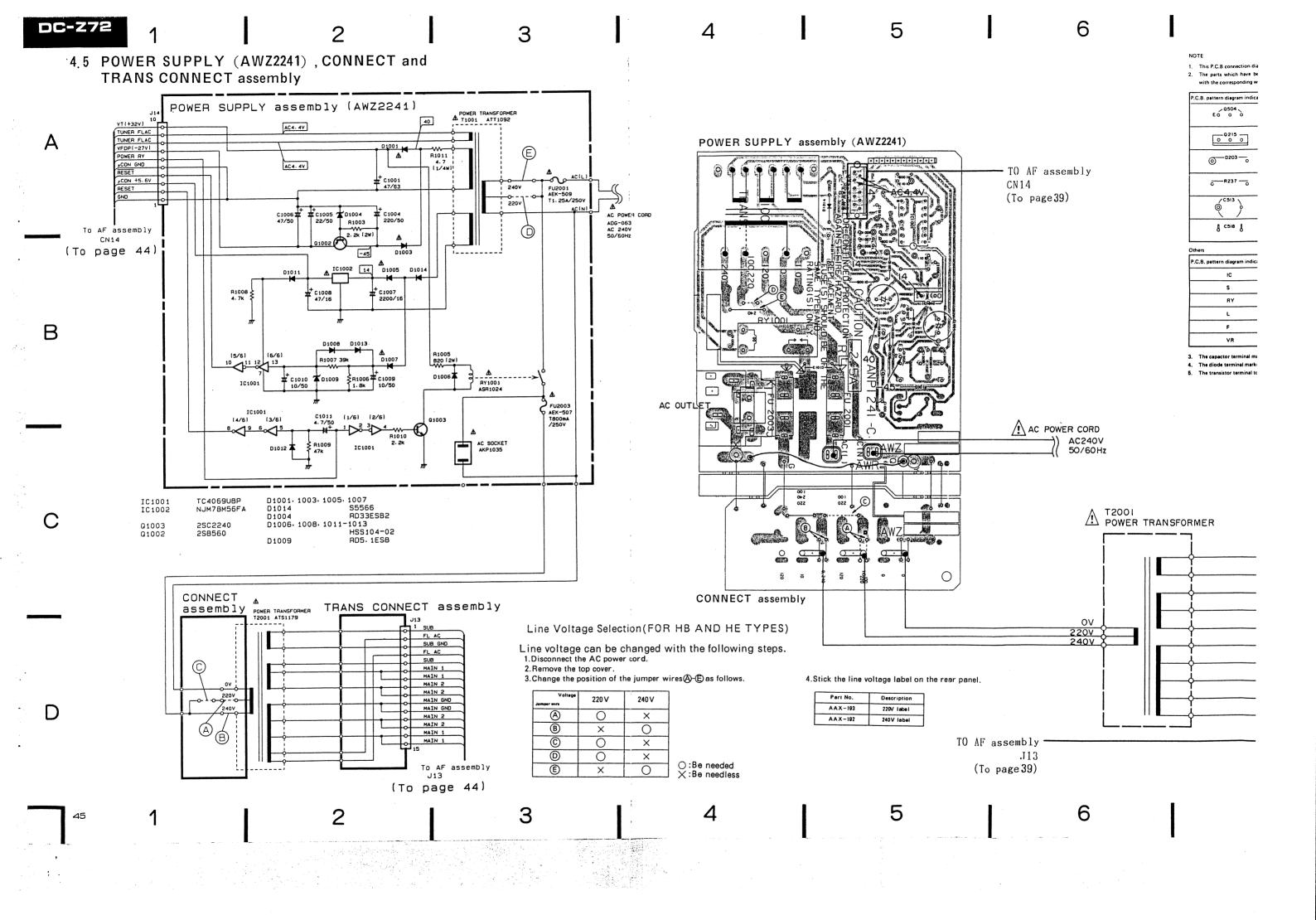


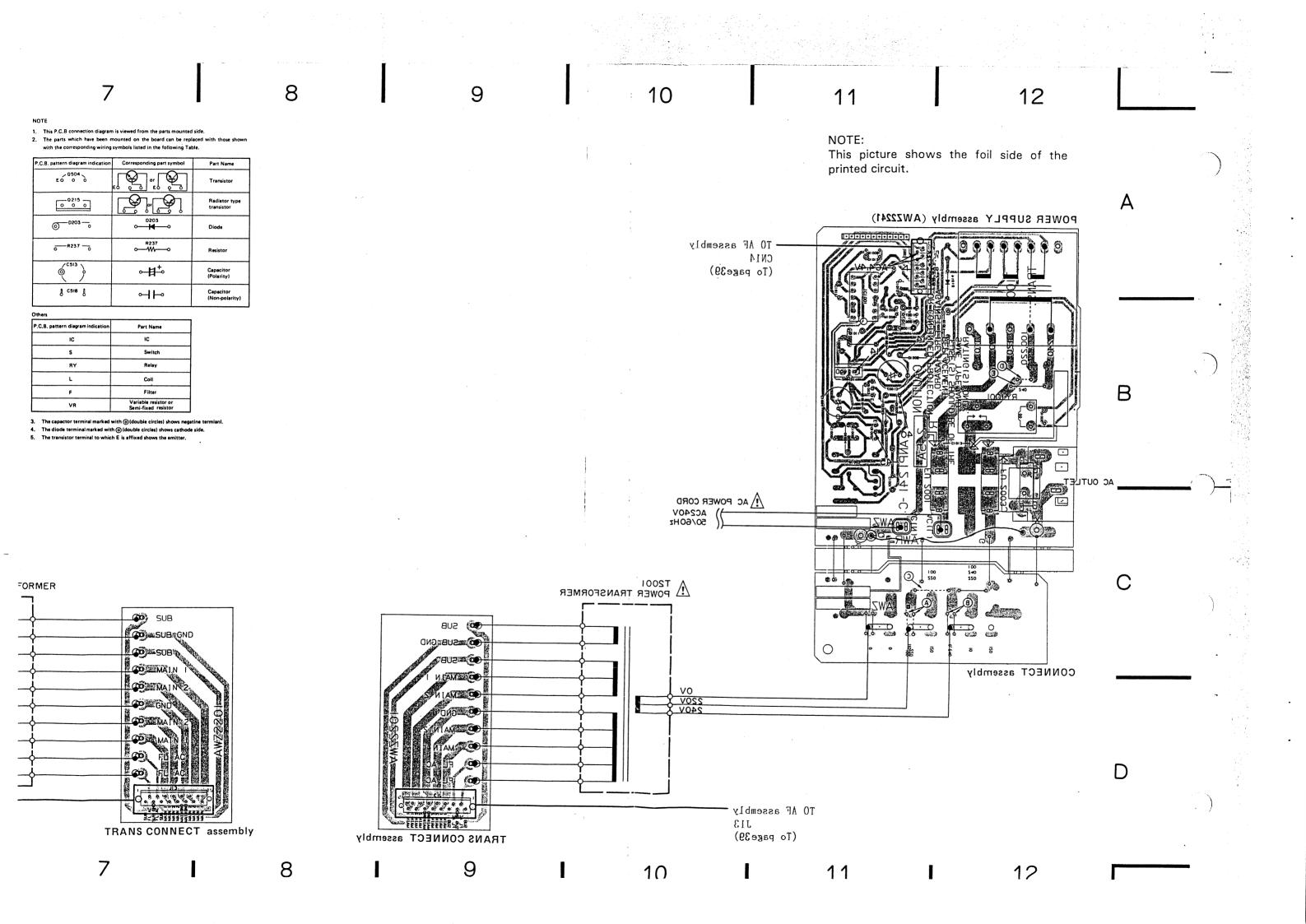












5. ELECTRICAL PARTSLIST

NOTES:

- Parts without part number cannot be supplied.
- Parts marked by "@" are not always kept in stock. Their delivery time may be longer than usual or they may be unavail-
- The A mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation.
- When ordering resistors, first convert resistance values into code form as shown in the following examples.
- When there are 2 effective digits (any digit apart from 0), such as 560 ohm and 47k ohm (tolerance is shown by J = 5%, and K = 10%).

J/0, unu	10 /0/.		
560Ω	56×10^{1}	561	RD1/4PS 🗓 🖟 🗓 J
	47×10^{3}	473	RD1/4PS 🗗 🗇 🛈 🗸
0.5Ω			RN2H @ R 3 K
0.0			RS1P @ II @ K
1Ω	010		NSIT WWW.

Ex. 2 When there are 3 effective digits (such as in high precision metal film resistors). 5621.....RNI/4SR 回 回 卫 印 F 562×10^{1}

Miscellaneous Parts P.C.BOARD ASSEMBLIES

FUNCTION assembly **SEMICONDUCTORS**

Mark	Symbol & Description	Part No.	Mark	Symbol & Description	Part No.
	Function assembly			IC903,IC904	NJM4558DXP
	AF assembly	AWZ2217		IC901	TC4052BP
	MAIN VR assembly HEAD PHONO assembly			IC902	TC4066BP
	HEAD FHONG assembly			Q901	DTA143ES
	TRANS CONNECT assembly			Q902	DTC143ES
	AMP, GEQ, CTRL assembly DECK-1 SW assembly	AWZ2218	CAPA	CITORS	
	DECK - 2 SW assembly DECK CTRL assembly	AWZ2219	Mark	Symbol & Description	Part No.
	DECK CITIE assembly	AW22210		C903-C906,C929,C930	CCCSL101J50
	POWER SW assembly			C907,C908	CEAS2R2M50
	DECK CENTER assembly			C909,C910	CKCYB152K50
	POWER SUPPLY assembly	AWZ2241		C911,C912	CKCYB562K50
	CONNECT assembly			C913,C914	CEAS470M10
				C919,C920	CEAS100M25
OTHE			RESIS	STORS	
Mark	Symbol & Description	Part No.	Mark	Symbol & Description	Part No.
\triangle	T2001 Power Transformer (AC220V/240V)	ATS1179		All resistors	RD1/8PM□□□J
\triangle	FU2003 Fuse (T800mA/250V)	AEK-507	отня	ers	
$\stackrel{\triangle}{\triangle}$	FU2001,FU2004,FU2005 Fuse (T1.25A/250V)	AEK-509	Mark	Symbol & Description	Part No.
	Fuse (11.25A/250V)			Terminal 4P (VIDEO, PHONO)	AKB1085
\triangle	AC Power cord	ADG-063		Terminal 2P (CD)	AKB1086
	Hall IC	AZE1018			
	Leaf SW	AZS1054	AF a	ssembly (AWZ2217)	
	Leaf SW	AZS1034	SEMI	CONDUCTORS	
	P.C.BOARD	AZN1835	O Z.IIII		
	Bobbin	AZS1035	Mark	Symbol & Description	Part No.
	Bobbin	AZS1036		IC471	HA12136
	Motor assembly	AZX1020		IC306	ICP-N38
	Head frame assembly	AZP1023		IC301,IC304	MC7812CT
	Head frame assembly	AZP1016		IC523	M74LS05P NJM4558DXP
				IC431,IC501,IC522	AVOOCEHINE

Mark	Symbol & Description	Part No.	Mark	Symbol & Description	Part No.
	IC302	NJM78M05FA		C495	CEASR33M50
	IC303	NJM79M05FA		C437-C440,C491,C492,	CEASO10M50
	IC331	STK4142-2GP		C521-C524	
	IC332	TA7291S		C313,C342,C344,C352,C471,	CEAS100M50
	IC412,IC521	TC4066BP		C472,C493,C494,C496,C570 C475,C476	CEAS101M10
	Q578	RN1201		J., J., J., J.	
	Q354,Q573-Q577	RN1203		C593	CEAS101M16
	Q571,Q572,Q579	RN2203		C339,C340	CEAS101M25
	Q355,Q483,Q580	2SA1048		C304,C305	CEAS102M25
	Q581,Q582	2SA1515		C331,C332,C531,C532 C307-C310,C478	CEAS2R2M50 CEAS220M25
	Q493,Q494	2SC1740SLN			
	Q351-Q353,Q356,Q411,Q412,	2SC2458		C351	CESA221M10
	Q431-Q438,Q481,Q482,Q491,			C303	CEAS222M25
	Q492,Q521,Q522			C433,C434,C525,C526	CEAS330M16
	Q584	2SC2603		C591	CEAS4R7M50
				C435,C436	CEAS470M10
	Q523,Q524	2SC2878			
	Q413,Q414	2SK373		C545,C546,C581	CEAS470M16
				C335,C337,C338	CEAS470M25
	D351,D352,D411 - D416,D491,	HSS-104-02		C336	CEHAQ470M25
	D492,D571 - D580			C541,C542	CFTXA333J50
	D301	RBV402		C527,C528	CFTXA683J50
	D310 Zener Diode	RD7.5ESB			
	D302-D308,D311	S5566			
	_			C347-C350	CKCYX104M25
RELA'	Υ			C316	CKDYB392K500
Mark	Symbol & Description	- Part No.		C346	CKDYF473Z50
	Cymbol & Description			C587	CKMYB221K50
	RY351	ASR1005		C411,C412	CKMYB331K50
				C413,C414	CKMYB471K50
COILS	& TRANSFOTMERS			C533,C534,C586	CKMYB681K50
	0 1100 13	D . N		C415,C416	CKMYB821K50
Mark	Symbol & Description	Part No.		C582,C584	CQMA103K50
	F491,F492 Dolby filter	ATF1064		C585	CQMA123K250
	L351,L352 AF choke coil	ATH-133			
	L521,L522 Trap coil	ATM-037		C583	CQMA153K50
	L451,L452 Trap coil	ATM1001		C529,C530	CQMA182J50
	2401,2402 Hup oon	//////OO1		C535,C536	CQMA183J50
	T581 Bias oscillator transformer	ATX-043		C539,C540	CQMA562J50
	L523,L524 Inductor	LTA392J		C590	CQMA562K400
CAPA	CITORS			C431,C432	CQMA682J50
Mark	Symbol & Description	Part No.		C537,C538	CQMA752J50
		4.051000			
	C588 (2000P/630)	ACE1020	RESIS	STORS	
	C301,C302 (2200/42)	ACH1109	Mark	Symbol & Description	Part No.
	C417,C418	CCCSL101K500		- ,	
	C1611,C1612	CCCSL221J50		R307,R308	RS2LMFR22J
	C419,C420	CCCSL560K500		R364	RS2LMF681J
				VR451,VR452 (100k)	VRTM6H104
	C421,C422	CCMSL100D50		VR453,VR454 (20k)	VRTM6H203
	C343	CEANP100M50		VR521,VR522 (20k)	VRTM6V203
	C341	CEANP220M50			
	C345	CEANP470M50			
	C473,C474	CEASR22M50			

			OTHE	RS	
V lark	Symbol & Description	Part No.	Mark	Symbol & Description	Part No.
	VR411,VR412 (200k) R590	VRTM6V204 RD1/2PM180J		Head phone Jack	AKN1010
	R341,R342,R345,R350 – R352	RD1/4PMFL□□□J			
	R301 - R305,R337 - R340,R343,	RD1/4PM□□□J		•	
	R344,R348,R349		TRAN	IS CONNECT assembly	
	Other resistors	RD1/8PM□□□J	No part	ts are supplied with the TRANS CO	NNECT assembly.
THE	RS				
/lark	Symbol & Description	Part No.	AMP, GEQ CTRL assembly (AW		/ Z 2218)
	4P Speaker terminal	AKE1012	SEMIC	CONDUCTORS	
	DC jack	AKN-203	Mark	Symbol & Description	Part No.
				IC701	M74LS05P
				IC702	TC4081BP
MAIN	I VR assembly			IC721,IC722	BA3812L
SEMI	CONDUCTORS			Q701,Q702	DTA143ES
Vlark	Symbol & Description	Part No.		D701-D705 LED	AEL1065
	IC391	NJM4558DXP		D707,D708	HSS104-02
	Q393	2SA1048	SWIT	CHES	
	Q391,Q392	2SC2878	Mark	Symbol & Description	Part No.
COIL	5			S701-S705	ASG1029
Vlark	Symbol & Description	Part No.	CAPA	CITORS	
	L391,L392 Axial Inductor (5.6 µH)	LAU5R6K	Mark	Symbol & Description	Part No.
CAPA	CITORS			C743,C744	CCMSL101J50
		D N.		C727,C728	CEASR15M50
Mark	Symbol & Description	Part No.		C723,C724	CEASR68M50
	C393,C394	CCMSL101J50		C741,C742,C747,C748	CEAS100M25
	C391,C392	CEAS4R7M50		C749,C750	CEAS470M16
	C397,C398	CEAS470M10			
	C395,C396	CKCYF473Z50		C733,C734	CKDYB182K50
				C729,C730	CKDYB392K50
RESIS	STORS			C739,C740	CKDYB682K50
	310110			C735,C736	CKDYX153M25
Mark	Symbol & Description	Part No.		C725,C726	CKDYX183M25
	VR391 (100k × 2)	ACX1021		C721,C722	CKDYX393M25
	Other resistors	RD1/8PM□□□J			CKDYX683M25
				C731,C732	CKMYB331K50
				C745,C746 C737,C738	CKMYB391K50
LIEA	D PHONE assembly			0,0.,0.00	• • • • • • • • • • • • • • • • • • • •
	ACITORS		RESIS	STORS	
Mark	Symbol & Description	Part No.	Mark	Symbol & Description	Part No.
	C401	CKCYF473Z50		VR721 – VR725 (30k-B5 × 2) Other resistors	ACU1031 RD1/8PM□□□.
RESI	STORS				
Mark	Symbol & Description	Part No.			
	R402 – R405	RD1/2PMF681J			
	R401	RD1/8PM100J			



DECK-1 SW assembly SWITCHES

Mark	Symbol & Description	Part No.
	S811-S815 Tact switch	ASG1029
	(1FWD, 1REV, 1FF, 1REW, 1STOP)	

DECK-2 SW assembly SWITCHES

Mark	Symbol & Description	Part No.	
	S821 – S825 Tact switch (2FWD, 2REV, 2FF, 2REW, 2STOP)	ASG1029	

DECK CTRL assembly (AWZ2219) **SEMICONDUCTORS**

Mark	Symbol & Description	Part No.
	IC802	M74LS42P
	IC801	PDE029-C
	Q814	DTC143ES
	Q803-806	RN1201
	Q801,802	RN2204
	Q807-812	2SA1515
	D801,D802,D808,D810-D815, D820-D824,D826,D834-D836	HSS104-02

COILS

Mark	Symbol & Description	Part No.	
	X801 Ceramic resonator L801 Axial Inductor (22 µH)	ASS1018 LAU220K	

CAPACITORS

Mark	Symbol & Description	Part No.
	C801	CEASR33M50
	C803	CEAS101M10
	C802	CEAS101M16
	C839,C840	CKCYB102K50
	C804-C807	CKCYF473Z50

RESISTORS

IVIark	Symbol & Description	Part No.
	VR803 (10k)	VRTM6H103
	VR801, VR802 (20k)	VRTM6H2O3
	Other resistors	RD1/8PM□□□J

POWER SW assembly SWITCH

Mark	Symbol & Description	Part No.	
	S707	ASG1029	

DECK CENTER assembly SEMICONDUCTORS

Mark	Symbol & Description	Part No.	
	D845,D846LED	AEL1065	
	D841-D844LED	AEK1076	
	D847 - D850	HSS104-02	

SWITCHES

Mark	Symbol & Description	Part No.
	S841-S846 Tact switch	ASG1029
	S847,S848 Slide swithe	ASH1014

RESISTORS

Mark	Symbol & Description	Part No.
	All resistors	RD1/8PM□□□J

POWER SUPPLY assembly (AWZ2241) **SEMICONDUCTORS**

Mark	Symbol & Description	Part No.
	IC1002	NJM78M56FA
	IC1001	TC4069UBP
	Q1002	2SB560
	Q1003	2SC2240
	D1006,D1008,D1011-D1013	HSS104-02
	D1004 Zener Diode	RD33ESB2
	D1009 Zener Diode	RD5.1ESB
	D1001,D1003,D1005,D1007,	S5566
	D1014	
TRAN	SFORMER	
Mark	Symbol & Description	Part No.

Symbol & Description Mark

\triangle	T1001	Power transformer	ATT1092
RELAY			

Mark	Symbol & Description	Part No.
\triangle	RY1001 Relay	ASR1024

CAPACITORS

Mark	Symbol & Description	Part No.
	C1009,C1010	CEAS100M50
	C1005	CEHAQ220M50
	C1004	CEAS221M50
	C1007	CEAS222M16
	C1011	CEAS4R7M50
	C1008	CEAS470M16
	C1006	CEAS470M50
	C1001	CEAS470M63

RESISTORS

Mark	Symbol & Description	Part No.
	R1011	RD1/4PMFL4R7J
	R1003	RS2LMF222J
	R1005	RS2LMF821J
	Other resistors	RD1/8PMCCCJ

OTHERS

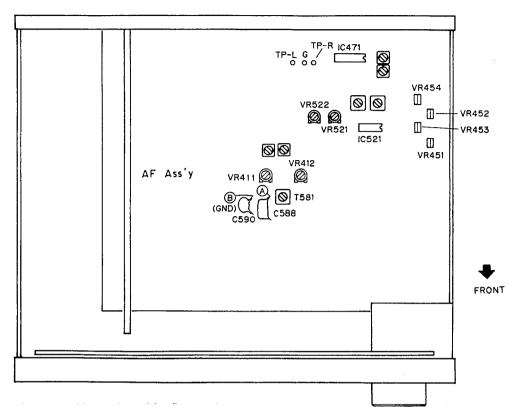
Mark	Symbol & Description	Part No.
\triangle	1P AC SOCKET (OUTLET)	AKP1035

CONNECT assembly

No parts are supplied with the connection assembly.

DC-Z72

6. ADJUSTMENTS



Flg 6.1. Adjustment location

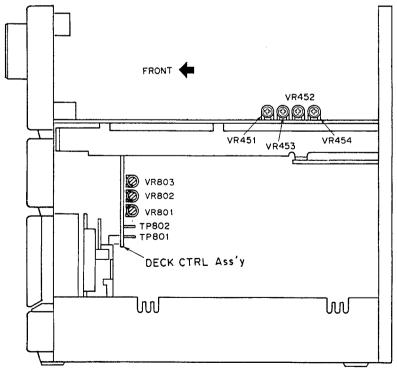


Fig 6.2. Adjustment location

- Adjustment and measurement are usually made in the AF Ass'y, unless specified otherwise.
- Set the graphic equalizer to FLAT. Depending on the country of destination, the unit may be equipped with a MIC mixing volume control.
- If a MIC mixing volume control is built in, please set to the MIN position.
- The function should always be set to "TAPE" unless otherwise specified.

Adjustment of Mechanical System

- Test tape: STD-301 (3 kHz, 30 min.)
- Setting of double speed mode: Short-circuit TP801 and TP802 of the Control Ass'y. To release the mode, break the short circuit.

1. A	Adjustment of t	ape speed							
No.	Mode	Input signal & Test tape	Adjustment location		Measuring location	Adjustment value	Remarks		
1	PLAY		Deck I	DECK CTRL Ass'y VR801	TP-L	Press the PLAY SW and adjust the frequency to 3010 Hz ±10 Hz. Make sure that the wow and flutter is within 0.2 %.			
2	PLAY (Dou- ble speed mode)	Playback the STD-		*********	(Lch)	Press the PLAY SW in double speed mode and confirm that the frequency is 6000 Hz ±1000 Hz. Note down the figure.	Release the double speed mode after adjustment.		
3	PLAY (Dou- ble speed mode)	301 tape to 3 kHz.	301 tape to	301 tape to 3 kHz.	3 kHz.	DECK CTRL Ass'y VR803	TP-R	Press the PLAY SW in double speed mode and adjust the frequency to be within ± 30 Hz of the figure recorded at step No. 2.	Release the double speed mode after adjustment.
4	PLAY		Deck II	DECK CTRL Ass'y VR802	(Rch)	Press the PLAY SW and adjust the frequency to 3010 Hz ± 10 Hz. Make sure that the wow and flutter is within 0.2 %.			

Adjustment of Electric System

- Check and conduct the following before adjusting the electric system.
- 1. Adjustment of tape speed has been completed.
- 2. Clean and demagnetize the head using a head eraser.
- 3. When measured, the level should be 0 dBV = 1 Vrms.
- 4. Use side A of the specified tape for adjustment. STD-331B: For adjustment of playback system. STD-630: NORMAL blank tape STD-620: CrO₂ blank tape STD-610: METAL blank tape
- 5. Prepare the following measuring devices:
 AC millivoltmeter, Low-frequency oscillator, Attenuator, Oscilloscope
- 6. Adjust both L and R channels, unless specified otherwise.
- 7. Set the DOLBY NR switches to OFF, unless specified otherwise.
- 8. Warm up the unit for several minutes before adjustment. Especially before adjusting the frequency characteristics of recording and playback, warm up for 3 to 5 minutes in REC/PLAY mode.

 Make sure to follow the proper order of the adjustment procedure. Any change in the order may cause an imperfect result.

List of Adjustment

Deck 1

- 1. Head azimuth adjustment
- 2. Playback level adjustment

Deck II

- 1. Head azinuth adjustment
- 2. Playback level adjustment
- 3. Adjustment frequency characteristics of recording/playback
- 4. Recording level adjustment

Checking of Decks II

1. Make sure the ALC is operating properly.

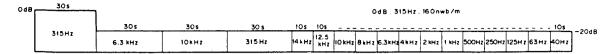


Fig. 6.3 Test tape STD-331B

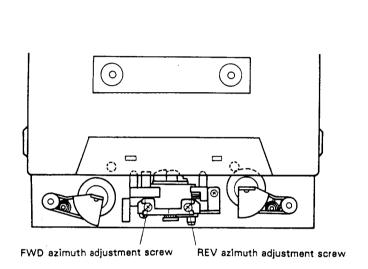
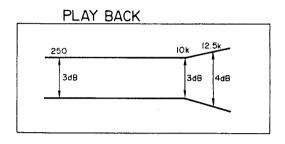


Fig. 6.4 Head azimuth adjustment



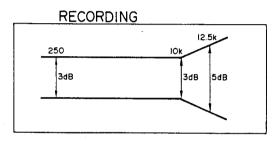


Fig. 6.5 Frequency characteristics

· Head Adjustment of Deck I

- Deck I is provided with an automatic tape selector mechanism.
- Note: Do not switch over FWD and REV while the driver is inserted.

1. Head Azimuth Adjustment

Pro- cedure	Tape selector	Mode	Input signal/test tape	Adjustment location	Measuring location	Adjustment value	Remarks
1	NORM	PLAY	Playback the test tape STD-331B (10 kHz, -20 dB).	Head azimuth adjustment screw (Fig. 6-4)	TP-L (Lch) TP-R (Rch)	Maximum playback signal level	Lock the screw with screw lock after completing adjustment.

2. Playback Level Adjustment

• Be sure to make a careful adjustment, as the adjustment determines the DOLBY NR level for playback.

Pro- cedure	Tape selector	Mode	Input signal/test tape	Adjustment location	Measuring location	Adjustment value	Remarks
1	NORM	PLAY	Playback the test tape STD-331B (315 Hz, 0 dB).	VR453 (Lch) VR454 (Rch)	TP-L (Lch) TP-R (Rch)	6.7 dBV	

- Head Adjustment of Deck II
- Deck II is provided with an automatic tape selector mechanism.
- Note: Do not switch over FWD and REV while the driver is inserted.

1. Head Azimuth Adjustment

Pro- cedure	Tape selector	Mode	Input signal/test tape	Adjustment location	Measuring location	Adjustment value	Remarks
1	NORM	PLAY	Playback the test tape STD-331B (10 kHz, -20 dB).	Head azimuth adjustment screw (Fig. 6-4)	TP-L (Lch) TP-R (Rch)	Maximum playback signal level	Lock the screw with screw lock after com- pleting adjustment.

2. Playback Level Adjustment

• Be sure to make a careful adjustment, as the adjustment determines the DOLBY NR level for playback.

Pro- cedure	Tape selector	Mođe	Input signal/test tape	Adjustment location	Measuring location	Adjustment value	Remarks
1	NORM	PLAY	Playback the test tape STD-331B (315 Hz, 0 dB).	VR451 (Lch) VR452 (Rch)	TP-L (Lch) TP-R (Rch)	-6.7 dBV	

3. Adjustment of frequency characteristics of recording/playback

• As this procedure is for adjustment of the recording bias, be careful not to increase the distortion rate by under-adjusting the bias.

Pro- cedure	Tape selector	Mode	Input signal/test tape	Adjustment location	Measuring location	Adjustment value	Remarks
1 -	NORM	REC	Load the test tape STD-630 and set to record mode.	-	Area between (A) and (B) (A F) Ass'y) shown in Fig. 6-1.	Confirm that the oscillation frequency is 105 kHz ±1 kHz.	If the adjustment value cannot be set within the sepcification, adjust the T581.
2	NORM	REC	Apply a signal of 315 Hz to the CD input terminal and set the function to "CD".	Input signal level	TP-L (Lch) TP-R (Rch)	-27.7 dBV	
3	NORM	REC/ PLAY	Record and playback the test tape STD-630 (315 Hz and 10 kHz).	VR411 (Lch) VR412 (Rch)	TP-L (Lch) TP-R (Rch)	Repeat the correction so 10 kHz remains 0 ±0.5 c	that the playback level of IB in relation to 315 Hz.

4. Recording Level Adjustment

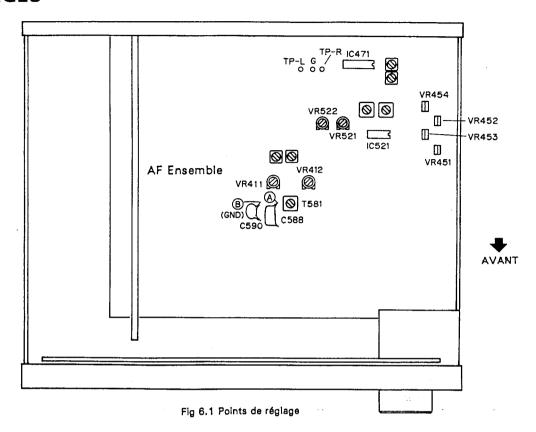
Pr cedi		Tape selector	Mode	Input signal/test tape	Adjustment location	Measuring location	Adjustment value	Remarks
1	l	NORM	REC	Apply a signal of 315 Hz to the CD input terminal and set the function to "CD".	Input signal level	TP-L (Lch) TP-R (Rch)	7.7 dBV	
2	2	NORM	REC/ PLAY	Record and playback the test tape STD-630 (315 Hz).	VR521 (Lch) VR522 (Rch)	TP-L (Lch) TP-R (Rch)	Repeat the recording and playback level of 315 Hz i	

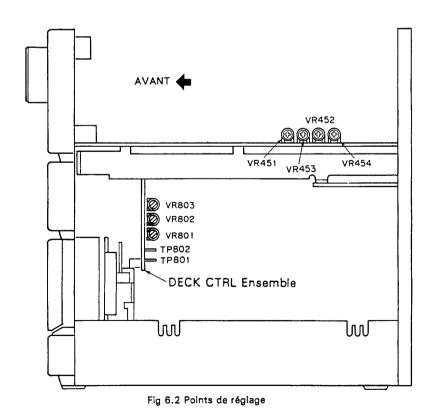
• Checking Procedure for Deck II

1. Action of ALC

Pro- cedure	Tape selector	Mode	Input signal/test tape	Adjustment location	Measuring location	Cheking value	Remarks
1			Apply a signal of 515 riz	Input signal level		-7.7 dBV	
2	NORM	REC	to the CD input terminal and set the function to "CD".	+10 dB against the input level of step 1.	TP-L (Lch) TP-R (Rch)	-2.7 dBV ±2.5 dB	

6. RÉGLAGES





58

- Les réglages et les mesures sont généralement faits dans l'ensemble AF, à moins de spécification contraire.
- Régler l'égaliseur graphique sur FLAT, selon le pays de destination, l'unité peut être équipée d'une commande de volume de mixage de micro.
 - Si une commande de volume de mixage de micro est incorporée, prière de la régler à la position minimum.
- La fonction doit toujours être réglée sur "TAPE" à moins de spécification contraire.

Réglages mécaniques

- Bande d'étalonnage: STD-301 (3 kHz, 30 mn.)
- Réglage du mode de vitesse double: Court-circuiter TP801 et TP802 de l'ensemble de commande. Pour libérer le mode, ouvrir le court-circuit.

No.	Mode	Signal appiligeé / bande d'étalonnage	Emplacement du réglage		Emplacement du point de mesure	Valeur relevée	Dbservations		
1	PLAY	Reproduire la bande STD-301 par 3 kHz.		ENSEMBLE COMM. PLATINE VR801	TP-L	Appuyer sur le contacteur PLAY et régler la fréquence sur $3.010~{\rm Hz} \pm 10~{\rm Hz}$. Vérifier que le pleurage et scintillement est dans la limite de 0.2% .			
2	PLAY (Mode de vitesse dou- ble)		Platine I		(can. G)	Appuyer sur le contacteur PLAY dans le mode de vitesse double et vérifier que la fréquence est 6.000 Hz ±1.000 Hz. Noter le chiffre.	Libérer le mode de vitesse double après le réglage.		
3	PLAY (Mode de vitesse dou- ble)				r 3 kHz.	ENSEMBLE COMM. PLATINE VR803	TP-R	Appuyer sur le contacteur PLAY dans le mode de vitesse double et régler la fréquence pour qu'elle soit dans la limite de ±30 Hz du chiffre noté dans l'étape No. 2.	Libérer le mode de vitesse double après le réglage.
4	PLAY		Platine II	ENSEMBLE COMM. PLATINE VR802	(can. D)	Appuyer sur le contacteur PLAY et régler la fréquence sur $3.010~\text{Hz} \pm 10~\text{Hz}$. Vérifier que le pleurage et scintillement est dans la limite de 0.2% .			

Réglages électriques

- Vérifier les points suivants et effectuer les opérations suivantes avant procéder aux réglages électriques.
- 1. Le réglage de la vitesse de bande a été complété.
- 2. Nettoyer et démagnétiser la tête avec un démagnétiseur de tête.
- 3. Lors de la mesure, le niveau doit être de 0 dBV = 1 Vepp.
- Utiliser la face A de la bande spécifiée pour le réglage. STD-331B: Pour le réglage du système de lecture.

STD-630: Bande vierge NORMAL

STD-620: Bande vierge CrO₂

STD-610: Bande vierge METAL

- 5. Préparer les instruments de mesure suivants: Millivoltmètre CA, oscillateur à basse fréquence, éatténnateur et oscilloscope.
- 6. Régler les deux canaux L (gauche) et R (droit), sauf spécification contraire.
- 7. Régler les commutateurs DOLBY NR sur la position OFF, sauf spécification contraire.

- 8. Laisser chauffer l'appareil pendant plusieurs minutes avant le réglage. En particulier avant d'effectuer le réglage de la réponse en fréquence d'enregistrement et de lecture, laisser chauffer l'appareil pendant 3 à 5 minutes dans le mode d'enregistrement/lecture (REC/PLAY).
- 9. Toujours suivre l'ordre spécifié de la méthde réglage. Tout changement de l'ordre peut provoquer des résultats imparfaits.

Liste des réglages

Platine I

- 1. Azimut de la tête
- 2. Niveau de lecture

Platine II

- 1. Azimut de la tête
- 2. Niveau de lecture
- 3. Réponse en fréquence d'enregistrement/lecture
- 4. Niveau d'enregistrement

Vérification de la Platines II

1. Vérifier que le ALC fonctionne correctement.



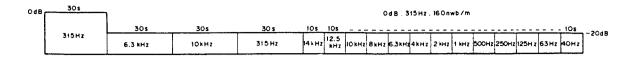


Fig. 6.3 Bande d'étalommge STD-331B

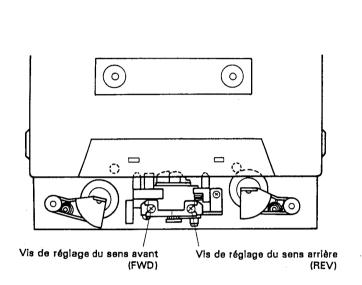


Fig. 6.4 Réglage d'azimut de la tête

250 IOk 12.5k 3dB 3dB 4dB

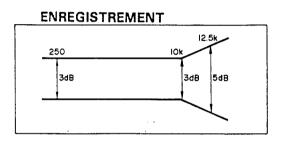


Fig. 6.5 Réponse en fréquence

• Réglage de la Platine I

- La Platine I est équipée d'un mécanisme de sélection automatique de bande.
- Remarque: Ne pas commuter entre le sens avant (FWD) et le sens arrière (REV) pendant que le tournevis est inséré.

1. Réglage d'azimut de la tête

Opéra- tion	Sélecteur de bande	Mode	Signal appiligeé / bande d'étalonnage	Emplacement du réglage	Emplacement du point de mesure	Valeur relevée	Obserrations
1	NORM	PLAY	Reproduire la bande d'étalonnage STD-331B (10 kHz, -20 dB).	Vis de réglage d'ézimut de tête (Fig. 6-4)	TP-L (can. G) TP-R (can. D)	Niveau maximum du signal de lecture	Une fois le réglage ter- miné, bloquer la vis avec un frein de vis.

2. Réglage du niveau de lecture

• Toujours effectuer un réglage minutieux, car la valeur réglée sera le niveau Dolby pour la lecture.

Opéra- tion	Sélecteur de bande	Mode	Signal appiligeé /- bande d'étalonnage	Emplacement du réglage	Emplacement du point de mesure	Valeur relevée	Obserrations
1	NORM	PLAY	Reproduire la bande d'écalonnfe STD-331B (315 kHz, 0 dB)	VR453 (can. G) VR454 (can. D)	TP-L (can. G) TP-R (can. D)	-6,7 dBV	



• Réglage de la Platine II

• La Platine II est équipée d'un mécanisme de sélection automatique de bande.

• Remarque: Ne pas commuter entre le sens avant (FWD) et le sens arrière (REV) pendant que le tournevis est inséré.

1. Réglage d'azimut de la tête

Opéra- tion	Sélecteur de bande	Mode	Signal appiligeé / bande d'étalonnage	Emplacement du réglage	Emplacement du point de mesure	Valeur relevée	Obserrations
1	NORM	PLAY	Reproduire la bande d'étalonnage STD-331B (10 kHz, -20 dB).	Vis de réglage d'ézimut de tête (Fig. 6-4)	TP-L (can. G) TP-R (can. D)	Niveau maximum du signal de lecture	Une fois le réglage ter- miné, bloquer la vis avec un frein de vis.

2. Réglage du niveau de lecture

• Toujours effectuer un réglage minutieux, car la valeur réglée sera le niveau Dolby pour la lecture.

Opéra- tion	Sélecteur de bande	Mode	Signal appiligeé / bande d'étalonnage	Emplacement du réglage	Emplacement du point de mesure	Valeur relevée	Obserrations
1	NORM	PLAY	Reproduire la bande d'éealonnfe STD-331B (315 kHz, 0 dB)	VR451 (can. G) VR452 (can. D)	TP-L (can. G) TP-R (can. D)	−6,7 dBV	

3. Réglage de la réponsen fréquence d'enregistrement/lecture

• Cette opération réglant la polarisation d'enregistrement, faire attention de ne pas augmenter la distorsion par un réglage insuffisant de la polarisation.

Pro- cédure	Sélecteur de bande	Mode	Signal appiligeé / bande d'étalonnage	Emplacement du réglage	Emplacement du point de mesure	Valeur relevée	Obserrations
1	NORM	REC	Charger la bande d'éealonnage STD-630 et régler dans le mode d'enregistrement.		Partie entre (A) et (B) (ensemble d'enregistre- ment (A.F.)) indi- quée sur la Fig. 6-1.	Vérifier que la fréquence d'oscillation est de 105 kHz ±1 kHz.	Si la valeur de mesurée ne peut pas être réglée dans les limites spécifiées, régler T581.
2	NORM	REC	Appliquer un signal de 315 Hz à la borne d'en- trée CD et régler la fonc- tion sur "CD".	Niveau du signal d'entrée	TP-L (can. G) TP-R (can. D)	−27,7 dBV	
3	NORM	REC/ PLAY	Enregistrer et reproduire la bande d'étalonnage STD-630 (315 Hz et 10 kHz).	VR411 (can. G) VR412 (can. D)	TP-L (can. G) TP-R (can. D)	Répéter la correction de s ture de 10 kHz soit de 0 315 Hz.	

4. Réglage du niveau d'enregistrement

Pro- cédure	Sélecteur de bande	Mode	Signal d'entrée / bande d'essai	Emplacement du réglage	Emplacement du point de mesure	Valeur relevée	Remarques
1	NORM	REC	Appliquer un signal de 315 Hz à la borne d'en- trée CD et régler la fonc- tion sur "CD".	Niveau du signal d'entrée	TP-L (can. G) TP-R (can. D)	−7,7 dBV	
2	NORM	REC/ PLAY	Enregistrer et reproduire la bande d'essai STD-630 (315 Hz).	VR521 (can. G) VR522 (can. D)	TP-L (can. G) TP-R (can. D)	Répéter l'enregistrement et la correction de sorte que le niveau de lecture de 315 Hz soit de -6,7 dB	

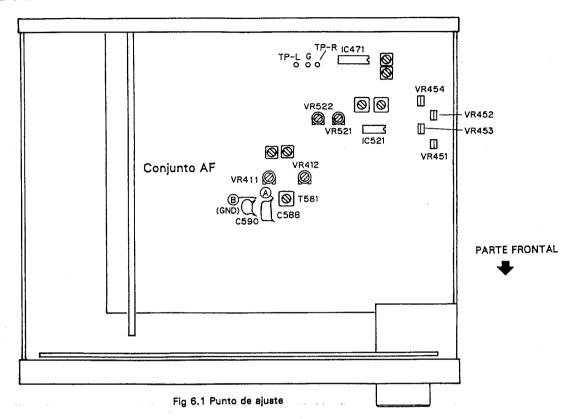


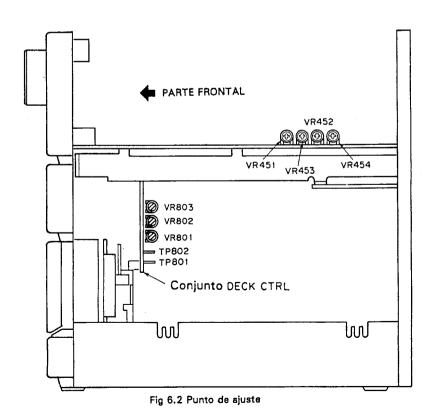
• Vérification de la Platine II

1. Action du ALC

Opéra- tion	Sélecteur de bande	Mode	Signal appiligeé / bande d'étalonnage	Emplacement du réglage	Emplacement du point de mesure	Valeur relevée	Obserrations
1			Appliquer un signal de	Niveau du signal d'entrée		-7,7 dBV	
2	NORM	REC	315 Hz à la borne d'en- trée CD et régler la fonc- tion sur "CD".	+10 dB par rap- port au niveau d'entrée de l'étape 1.	TP-L (can. G) TP-R (can. D)	-2,7 dBV ±2,5 dB	

6. AJUSTE





- El ajuste y la medición se realizarán normalmente en el conjunto AF, a menos que se especifique otra cosa.
- Desactive (FLAT) el ecualizador gráfico. Dependiendo del páis de destino, el aparatopuede estar provisto de un control de volumen de mezcla microfónica (MIC).
 - Se está provisto de un control de volumen de mezcla microfónica (MIC), ajústelo a la posición MIN.
- La función deberá estar ajustada siempre a "TAPE", a menos que se especifique otra cosa.

Ajuste del sistema mecánico

- Cinta de prueba: STD-301 (3 kHz, 30 min)
- Ajuste del modo de velocidad doble: Cortocircuite TP801 y TP802 del conjunto de control. Para desactivar el modo, abra el cortocircuito.

N°	Modo	Señal de enerada/ cinea de prueba	Punto de ajuste		Punto de medición	Vaior de ajuste	Observaciones
1			Sección I	VR801 del con- junto DECK CTRL	TP-L	Presione PLAY SW y ajuste la frecuencia a 3010 Hz ± 10 Hz. Cerciórese de que la fluctuación y el efecto de trémolo estén dentro de los límites del 0,2%.	
2	PLAY (Modo de velocidad do- ble)	Reproduc- ción de la	Seccion 1			Presione PLAY SW en el modo de velocidad doble y compruebe si la frecuencia es 6000 Hz ± 1000 Hz. Anote el valor.	Después del ajuste, desactive el modo de velocidad doble.
3	PLAY (Modo de velocidad do- ble)	cinta STDy301 a 3 kHz	S W	VR803 del con- junto DECK CTRL	TP-R	Presione PLAY SW en el modo de velocidad doble y ajuste la frecuencia de forma que quede a ±30 Hz del valor anotado en el paso N°2.	Después del ajuste, desactive el modo de velocidad doble.
4			Sección II	VR802 del con- junto DECK CTRL	(canal derecho)	Presione PLAY SW y ajuste la frecuencia a 3010 Hz ±10 Hz. Cerciórese de que la fluctuación y el efecto de trémolo estén dentro de los l'mites del 0,2%.	

Ajuste del sistema eléctrico

- ■Antes de ajustar el sistema eléctrico, compruebe y realice lo siguiente.
- 1. El ajuste de la velocidad de la cinta ha finalizado.
- 2. Limpie y desmagnetice la cabeza empleando un desmagnetizador de cabezas.
- 3. Cuando se mida, el nivel devel debe ser de 0 dBV = 1V rms.
- 4. Emplee el lado A de la cinta especificada para realizar el ajuste.
 - STD-331B: Para ajuste del sistema de reproducción.
 - STD-630: Cinta en blanco NORMAL
 - STD-620: Cinta en blanco de CrO2
 - SRD-610: Cinta en blanco de METAL
- Prepare los dispositivos de medición siguientes: Milivoltímetro de AC, oscilador de baja frecuencia, atenuador, y osciloscopio
- 6. Ajuste ambos canales, izquierdo y derecho, a menos que se especifique otra cosa.
- 7. Ponga los interruptores DOLBY NR en OFF, a menos que se especifique otra cosa.

- 8. Antes del ajuste, deje que la unidad se caliente durante varios minutos.
 - Especialmente antes de ajustar las características de frecuencia de grabación y reproducción, deje que se caliente durante 3 a 5 minutos en el modo REC/PLAY.
- 9. Cerciórese de seguir el orden apropiado del procedimiento de ajuste. Cualquier cambio en el orden podría causar un resultado imperfecto.

Lista de adjuste

Sección I

- 1. Azimut de la cabeza
- 2. Nivel de reproducción

Sección II

- 1. Azimut de la cabeza
- 2. Nivel de reproducción
- 3. Características de frecuencia de grabación/reproducción
- 4. Nivel de grabación

Comprobación de la secciones I y II

1. Cerciórese de que ALC esté funcionando adecuadamente.

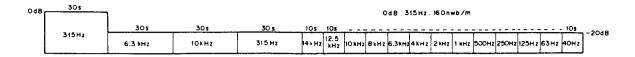


Fig. 6.3 Cinta de prueba STD-331B

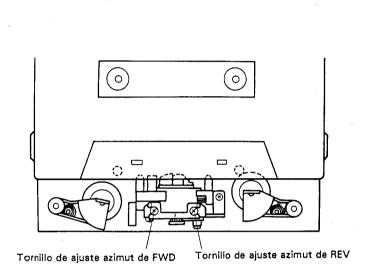


Fig. 6.4 Ajuste del azimut de la cabeza

REPRODUCCIÓN 250 10k 12.5k 3dB 4dB

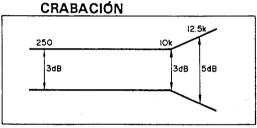


Fig. 6.5 Características de frecuencia

• Ajuste de la sección l

- La sección I dispone de un mecanismo selector automático de cinta.
- Nota: No cambie a FWD ni a REV mientras el destornillador esté insertado.

1. Ajuste azimutal de la cabeza

	Selector de cinta		Señal de entrada / cinta de prueba	Punto de ajuste	Punto de medición	Valor de ajuste	Observaciones
1	NORM	PLAY	Ponga la cinta de prueba STD-331B en reproduc- ción (10 kHz, -20 dB).	Tornillo de ajuste azimutal de la cabeza (Fig. 6-4)	TP-L (canal iz- quierdo) TP-R (canal derecho)	Nivel máximo de la señal de reproducción	Bloguee el tornillo con bloqueador de tornillos después de haber ter- minado el ajuste.

2. Ajuste del nivel de reproducción

• Tenga mucho cuidado durante el ajuste, ya que el valor ajustado será el nivel Dolby fijado para reproducción.

Procedi- miento			Señal de entrada / cinta de prueba	Punto de ajuste	Punto de medición	Valor de ajuste	Observaciones
1	NORM	PLAY	Ponga la cinta de prueba STD-331B en reproduc- ción (315 Hz, 0 dB).	VR453 (canal iz- quierdo) VR454 (canal derecho)	TP-L (canal iz- quierdo) TP-R (canal derecho)	-6,7 dBV	



• Ajuste de la sección II

- La sección II dispone de un mecanismo selector automático de cinta.
- Nota: No cambie a FWD ni a REV mientras el destornillador esté insertado.

1. Ajuste azimutal de la cabeza

	Selector de cinta	Modo	Señal de entrada / cinta de prueba	Punto de ajuste	Punto de medición	Valor de ajuste	Observaciones
1	NORM	PLAY	Ponga la cinta de prueba STD-331B en reproduc- ción (10 kHz, -20 dB).	do la cabora (Fig	TP-L (canal iz- quierdo) TP-R (canal derecho)	Nivel máximo de la señal de reproducción	Bloguee el tornillo con bloqueador de tornillos después de haber ter- minado el ajuste.

2. Ajuste del nivel de reproducción

• Tenga mucho cuidado durante el ajuste, ya que el valor ajustado será el nivel Dolby fijado para reproducción.

	Selector de cinta	Modo	Señal de entrada / cinta de prueba	Punto de ajuste	Punto de medición	Valor de ajuste	Observaciones
1	NORM	PLAY	Ponga la cinta de prueba STD-331B en reproduc- ción (315 Hz, 0 dB).	VR451 (canal iz- quierdo) VR452 (canal derecho)	TP-L (canal iz- quierdo) TP-R (canal derecho)	-6,7 dBV	

3. Ajuste de las características de frecuencia de grabación/reproducción

• Como este procedimiento es para el ajuste de la polarización de grabación, tenga cuidado de no aumentar el valor de distorsión mediante el subajuste de la polarización.

	Selector de cinta	Modo	Señal de entrada / cinta de prueba	Punto de ajuste	Punto de medición	Valor de ajuste	Observaciones
1	NORM	REC	Cargue la cinta de prueba STD-630 y establezca el modo de grabación.		Área entre (Ay (B) (conjunto de A.F.) mostrada en la Fig. 6-1.	Confirme que la frecuencia de oscilación sea de 105 kHz ±1 kHz.	Si el valor de ajuste no puede establecerse den- tro de la especificación, ajuste T1401 del conjun- to de REC.
2	NORM	REC	Aplique una señal de 315 Hz al terminal de en- trada CD y ajuste la fun- ción a "CD".	Nivel de la señal de entrada	TP-L (canal iz- quierdo) TP-R (canal derecho)	27,7 dBV	
3	NORM	REC/ PLAY	Grabe y reproduzca la cinta de prueba STD-630 (315 Hz y 10 kHz).	VR411 (canal izquierdo) VR412 (canal derecho)	TP-L (canal iz- quierdo) TP-R (canal derecho)	Repita la corrección de fo reproducción de 10 kHz s relación con 315 Hz.	orma que el nivel de sea de 0 ±0,5 dB en

4. Ajuste del nivel de grabación

Procedi- miento	Selector de cinta	Modo	Señal de entrada / cinta de prueba	Punto de ajuste	Punto de medición	Valor de ajuste	Observaciones
1	NORM	REC	Aplique una señal de 315 Hz al terminal de en- trada CD y ajuste la fun- ción a "CD".	Nivel de la señal de entrada	TP-L (canal iz- quierdo) TP-R (canal derecho)	−7,7 dBV	
2	NORM	REC/ PLAY	Grabe y reproduzca la cinta de prueba de forma que el nivel de reproducción de 315 Hz sea de -6,7 dBV.	VR521 (canal iz- quierdo) VR522 (canal derecho)	TP-L (canal iz- quierdo) TP-R (canal derecho)	Grabe y reproduzca la cinta de prueba de forma quel nivel de reproducción de 315 Hz sea de -6,7 dBV	



• Procedimiento de comprobación para la secciones II 1. Acción del ALC

	Selector de cinta	Modo	Señal de entrada / cinta de prueba	Punto de ajuste	Punto de medición	Valor de ajuste	Observaciones
1			Aplique una señal de 315 Hz al terminal de en-	Nivel de la señal de entrada	TP-L (canal iz-	−7,7 dBV	
2	NORM	REC	trada CD y ajuste la función a "CD".	+10 dB contra el nivel de entrada del paso 1.	quierdo) TP-R (canal derecho)	-2,7 dBV ±2,5 dB	



7. IC INFORMATION

●Terminal Function of PDE029-C(DECK & AMP control microcomputer)

Note:I:CMOS input,N:Nch open drain output,
O:CMOS output,UN:Nch open drain output with pull-up MOS transister

No.	Terminal name	1/0	Function	
1	S1(DATA1)	N		
2	SO(DATA2)	0	Used for sending/receiving of DATA with microcomputer of TUNER.	
3	SC	0		H/L
4	SREQ	0	Not used.	
5	FADER (LED)	0	Not used.	
6	1 BIAS	0	Not used.	
7	2 BIAS	0	Oscillates BIAS only during REC mechanism 2.	Н
8		1	Not used.	_
9	COPY	UN	According to the various statuses in the table below, the control of the IC471 (for DOLBY NR) and for the switching inputs of the REC AMP are depicted as follows. DOLBY NR IC:IC471, HA 12136 FUNCTION REC MODE COPY (Pin 9) DOLBY P/R (Pin 10)	H/L
10	Dolby P/R	UN	REC AMP Input Selector: IC521,	H/L
11	PB1/2	UN	Control switching of playback mechanism (L:mechanism 1).	
12	2.REC MUTE	UN	Sets to L only while mechanism 2 is in REC mode.	
13	MS. PULSE	N	Not used.	_
14	1.REC MUTE	UN	Not used.	
15	FADER	UN	Not used	
16	PB. MUTE	UN	Turns OFF only during DECK playback mode.	
17	1PULSE	N	Detects hall device pulse of mechanism 1.	
18	2PULSE	N	Detects hall device pulse of mechanism 2.	
19	HI/NORM	N	Controls TAPE SPEED (H:double speed).	H/L
20	POW. RY	0	Becomes "H" when POWER is turned ON.	
21	1. MOTOR	N	Controls the motor of mechanism 1. (L:MOTOR rotates).	
22	P.ASES	N	Not used.	

No.	Terminal name	1/0	Function	
23	1. ●	N	Not used.	
24	2. MOTOR	N	Controls the motor of mechanism 2. (L: MOTOR rotates).	L
25	_DIGI ON/OFF	0	Not used.	
26	SP.RY	0	Controls SP RELAY(RY351) Operates MUTE for 5seconds after POWER is turned ON. Turns SP RELAY OFF immediately after POWER is turned OFF.	L
27	V-UP	0	Controls TA7291S and UP/DOWN V-UP V-DOWN (Pin 27) (Pin 28)	Н
28	V-DOWN	0	of the MOTOR VOLUME.	Н
29	L-MUTE	0	Operates MUTE for 0.5seconds when FUNCTION is switched and DIRECT is ON/OFF. When POWER is ON, the SP RELAY is turned ON, and it takes 0.3seconds until the output signal of VOLUME(VR391) functions for muting.	Н
30	TEST	_	Not used (GND).	_
31	Vss		GND.	_
32	OSC1			_
33	OSC2	-	Connects 4.19MHz ceramic resonator.	_
34	RES	_	RESET terminal.	
35	Α	. 0		
36	В	0	Transfer DATA of 3bit to the 74LS42P and uses as KEYSCAN OUT K00-K06.	L/H
37	С	0		
38	1. ▶ (LED)	N	Controls the FWD PLAY LED of mechanism 1.	
39	1. ◀ (LED)	N	Controls the REV PLAY LED of mechanism 1.	
40	2. ► (LED)	N	Controls the FWD PLAY LED of mechanism 2.	
41	2. ◀ (LED)	N	Controls the REV PLAY LED of mechanism 2.	
42	2. ● (LED)	N	Control the REC LED of mechanism 2.	
43	ASES(LED)	N	Controls the ASES LED.	
44	R.REC(LED)	N	Not used.	
45	R.ASES (LED)	N	Not used.	
46	SOL2B	0	Controls the solenoid for FF/REW of mechanism 2.	Н
47	SOL2A	. 0	Controls the solenoid for PLAY of mechanism 2.	
48	SOL1B	0	Controls the solenoid for FF/REW of mechanism 1.	
49	SOL1A	0	Controls the solenoid for PLAY of mechanism 1.	

No.	Terminal name	1/0	Function	Active
50 1 55	K10 K15		KEY matrix input.	H/L
56	K16	N		
57	K17	IN		
58	SURROUND	UN	Controls SURROUND ON/OFF (for(SD type only).	Н
59	DIRECT	UN	Controls DIRECT ON/OFF.	
60	F-MUTE	UN	Operates MUTE for 0.5seconds when FUNCTION is switched. When POWER is ON after SP RELAY(RY351) is activated (ON), MUTE is operated for 0.3seconds.	Н
61	INH	UN		H/L
62	В	UN	Switches FUNCTION.	H/L
63	Α	UN		H/L
64	VDD	_	+5V	_

8. FOR HE TYPE

8.1 CONTRAST OF MISCELLANEOUS PARTS

NOTES

- Parts without part number cannot be supplied.
- The
 \(\Delta\) mark found on some component parts indicates the importance of the safety factor of the part. Therefore, when replacing, be sure to use parts of identical designation
- Parts marked by "®" are not always kept in stock. Their delivery time may be longer than usual or they may be unavailable.

The DC-Z72/HE type is the same as the DC-Z72/HB type with the exception of the following sections.

	Our half & Danaida	Part No.		Remarks
Mark	Symbol & Description	DC-Z72/HB type	DC-Z72/HE type	hemarks
	POWER SUPPLY assembly	A W Z 2 2 4 1	A W Z 2 2 3 9	
	CONNECT assembly	Non supply	Non supply	
\triangle	FU2001,FU2004,FU2005 Fuse(T1 . 25A/250V)	A E K - 509	• • • • •	
Δ	FU2001,FU2004,FU2005 Fuse(T1 . 25A/250V)		AEK-018	
$\overline{\mathbb{A}}$	FU2003 Fuse(T800m A/250V)	AEK-507	AEK-031	
$\overline{\mathbb{V}}$	AC Power cord	A D G - 063	A D G - 1021	
	Operating instruction(English)	ARB1154	• • • • • •	
	Operating instruction(English,German,French, Italian,Dutch,Swedish,Spanish,Portguese)	• • • • •	ARE1111	
	Operating instruction(German)		ARC1129	

8.2 POWER SUPPLY assembly (AWZ2239; HE TYPE)

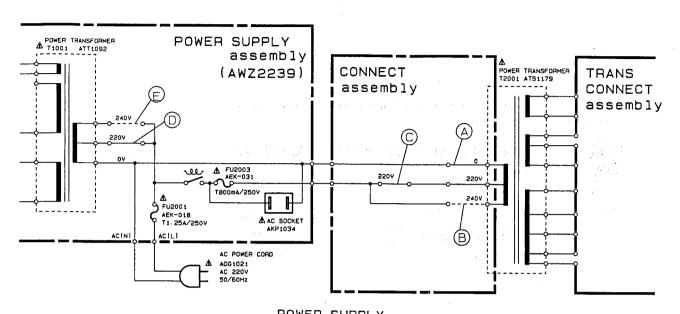
The POWER SUPPLY assembly (AWZ2239; HE TYPE) is the same as the POWER SUPPLY assembly (AWZ2241; HB TYPE) With the exception of the following sections.

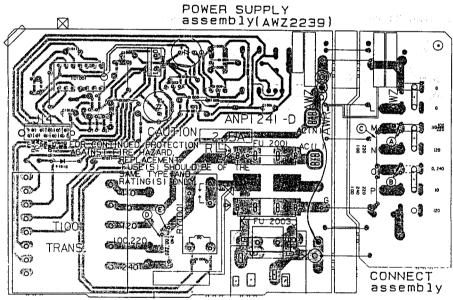
Mark	Symbol & Description	Part No.		Remarks
	Symbol & Description	AWZ2241;HB type	AWZ2239;HE type	Hemarks
Δ	AC socket(OUTLET)	A K P 1035	A K P 1034	

8.3 CONNECT assembly (HE TYPE)

The difference in parts between the CONNECT assemblies HB type and HE type is only the jumper wire.

8.4 SCHEMATIC AND P.C.BOARDS DIAGRAM





Line Voltage Selection (FOR HB AND HE TYPES)

- Line voltage can be changed with the following steps.
- 1. Disconnect the AC power cord.
- 2. Remove the top cover.
- 3. Change the position of the jumper wires (A-E) as follows.

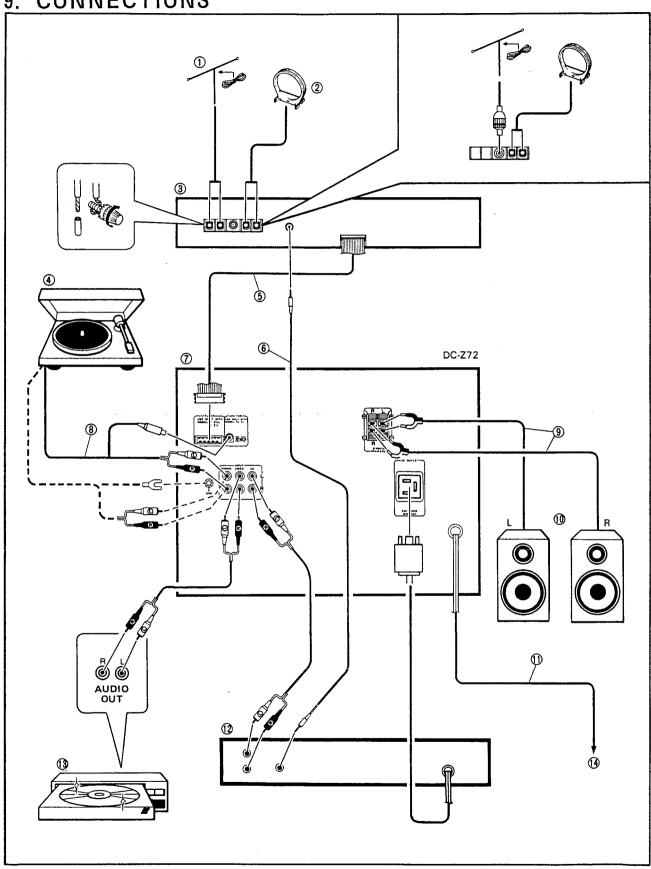
Voltage Jemper wits	220 V	240 V
	0	×
(B)	×	0
_ ©	0	×
0	Ō	×
E	×	0

○:Be needed
X:Be needless

4.Stick the line voltage label on the rear panel.

Part No.	Description
A A X - 193	220V label
A A X - 192	240V label

9. CONNECTIONS



OC-Z72

Refer to page 73 for the connections diagram.

- 1 Accessory FM antenna
- 2 Accessory AM loop antenna
- 3 FM/AM tuner (F-Z92 or F-Z92L)
- 4 Turntable (Separately sold PL-Z82 or PL-Z92)
- 5 Tuner input/output cord
- 6 CD player control cord
- 7 Cassette tape deck amplifier
- 8 Turntable output cord
- 9 Speakers cord
- (10) Speaker system
- (1) Power cord
- (1) CD player (Separately sold PD-Z72T or PD-Z82M)
- 13 LD player or video cassette recorder (VCR)
- (4) AC wall socket

Plug the power cord into the AC wall socket outlet only after all the connections have been completed.

If the FM antenna of the FM/AM tuner terminal is a PAL connector only, then refer to connection diagram ${\sf B}$.

Proceed as follows with the set-up and connections:

- 1. Place the cassette tape deck amplifir on top of the CD player.
- 2. Connect the CD player OUTPUT jacks to the cassette tape deck amplifier CD INPUT jacks with audio cords.
- 3. Place the tuner on top of the cassette tape deck amplifier.
- Connect the tuner input/output cord (5) to cassette tape deck amplifier.

TUNER CONNECTION

Insert the connector until it locks, thus ensuring that it is connected. When disconnecting the connector, pull it in the opposite direction while pressing the left and right claws.

If using this unit together with the optional PD-Z72T or PD-Z82M, connect the control cord (6).

- 5. Connect the FM antenna ① and the AM loop antenna ② to the tuner antenna terminals.
- 6. Place the turntable on top of the tuner.

If using this unit together with the optional PL-Z82 or PL-Z92, connect the turntable's audio cords and power supply cord respectively to the cassette tape deck amplifier's PHONO jacks and DC 12V OUTPUT jack.

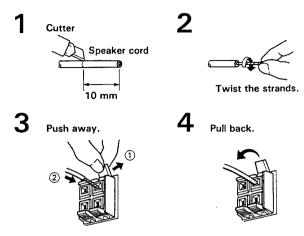
If using a different turntable, connect the audio cord and earth cord.

 Use the "VIDEO" jacks for connection to the audio jacks of an LD player or VCR.

NOTE:

- Insert the plugs securely into the jacks. Improper connection can lead to sound distortion or malfunctioning.
- The white plug is for the left channel connection and the red plug for the right channel connection.
- 9. Connect the speaker cords (9) to the SPEAKERS terminals. Connect the "+" terminals on the cassette tape deck amplifier to the "+" terminals on the speakers, the "-" terminals on the cassette tape deck amplifier to the "-" terminals on the speakers.

Connecting the speaker cords.



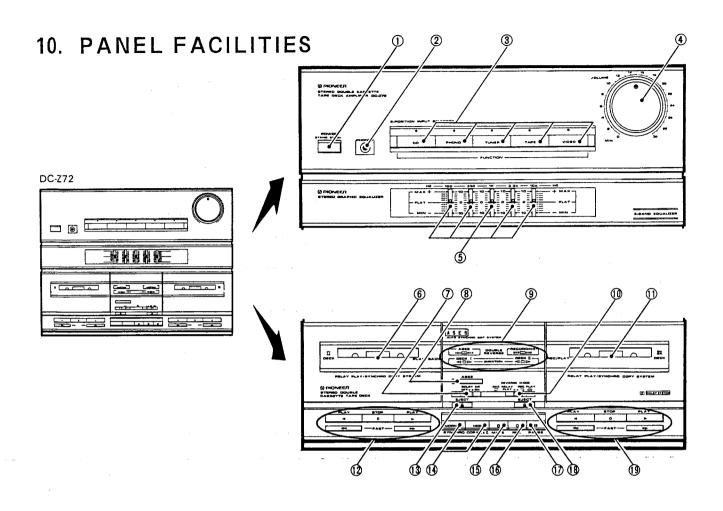
NOTE

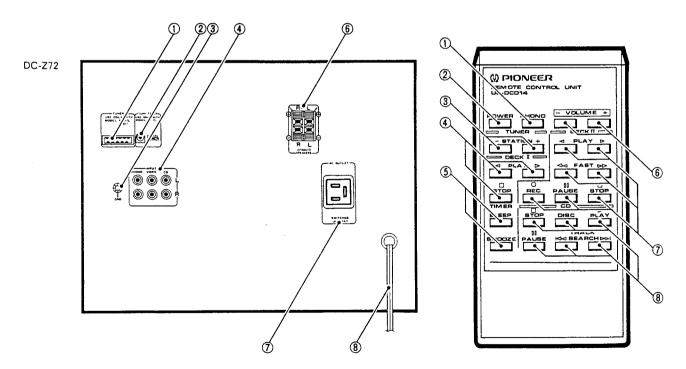
Do not allow the conductors of the cords to project beyond the terminals and to come into contact with other conductors. A breakdown or failure may occur when conductors touch one another.

Speaker impedance

Connect speaker systems with a nominal impedance ranging from 6 to 16 $\Omega_{\rm c}$

10. Finally, connect the power cord (1) to the AC wall socket (4).





REAR PANEL FACILITIES

Cassette tape deck amplifier: DC-Z72

1 TUNER jacks

Connect the F-Z92 (or F-Z92L) FM/AM tuner.

2 TURNTABLE OUTPUT jack

This jack supplies power to the PL-Z82 or PL-Z92.

③ Ground terminal (GND)

Connect this to the ground terminal on the turntable (except for PL-Z92 and PL-Z82).

4 INPUT jacks

PHONO: Connect the audio output cord on the turntable to these jacks.

VIDEO: Connect to audio output jacks of LD player or VCR, etc.

CD: Connect to audio output jacks of CD player.

6 SPEAKERS terminals

L: Connect the left speaker system as seen from the listening position.

R: Connect the right speaker system as seen from the listening

NOTE:

Connect a speaker system having a nominal impedance ranging from 6 Ω to 16 Ω .

⑦ AC OUTLET (SWITCHED 100 W MAX)

Power supplied through these outlets is turned on and off by the cassette tape deck amplifier's POWER switch. Total electrical power consumption of connected equipment should not exceed 100 W.

NOTE:

Do not connect appliances with high power consumption such as heaters, irons, or television sets to the AC OUTLET in order to avoid overheating or fire risk.

This can cause the cassette tape deck amplifier to malfunction.

8 Power cord

Connect this to the AC wall socket.

FRONT PANEL FACILITIES

Cassette tape deck amplifier: DC-Z72

- Tapes can be played back on deck I; tapes can be played back and recorded on deck II.
- Sound can be recorded as adjusted by the graphic equalizer.

Amplifier/Graphic equalizer section

1 POWER STANDBY/ON switch

When this switch is set to the on position, power is supplied to the cassette tape deck amplifier's main circuit. The POWER unit's switch is geared to selecting the transformer's secondary so that even in STANDBY position, the unit's circuitry will work as long as the power cord is connected to a power outlet. Disconnect the power cord from the power outlet when you do not plan to use the unit for a long period of time.

The unit is in STANDBY when the tuner section display indicates only the time.

(2) Headphone jack (PHONES)

For stereo headphone plug.

3 FUNCTION switches/indicators

[CD]

Press to listen to a CD player connected to the CD jacks.

[PHONO]

Press to play records on a turntable connected to the PHONO jacks.

[TUNER]

Press to listen to a radio broadcast.

[TAPE

Press to listen to a cassette tape.

(VIDEO)

Press to listen to a stereo component connected to the VIDEO jacks.

4 VOLUME control

5 Graphic equalizer controls

Fine adjustments in sound quality are possible using the 5 controls on the graphic equalizer. These let you simultaneously adjust the tonal quality the left and right channels.

Cassette Tape Deck Section

6 Deck I cassette door

7 DOLBY* NR switch

Set this switch to the ON position to activate the DOLBY NR system.

- Tapes recorded using Dolby noise reduction should always be played back with the noise reduction system on. Sound quality will be adversely affected if they are played back with the system off, or if tapes recorded using a different noise reduction system are played back with the Dolby NR system on.
- It is recommended that tapes recorded using Dolby B NR be so marked on the label. This will help to prevent incorrect setting of the noise reduction switch during playback.

Dolby noise reduction manufactured under license from Dolby Laboratories Licensing Corporation.

"DOLBY" and the double-D symbol \(\sigma\) are trademarks of Dolby Laboratories Licensing Corporation.

8 ASES switch

Use to automatically record a CD on cassette tape.

9 Operation indicators

ASES:

Lights when the ASES (Auto Synchro Editing

System) is operating.

RECORDING:

Lights when recording. Flashes when copying a

tape.

Slow flashing = Normal copy Rapid flashing = High speed copy

Direction (**►**): Show direction of tape travel.

(10) REVERSE MODE switch

Swite	ch position	During playback	During recording
REC	RELAY PLAY	Plays both tape sides. When one deck finishes playback, the other side begins playback of both tape sides (6 times maximum). If there is a tape in only one deck, then that deck continuously plays both sides of the tape (6 times maximum).	Records on one side (Deck II only).
REC	PLAY CD	Plays both sides continuously (6 times maximum).	Records on both sides (Deck II only).

(1) Deck II cassette door

(12) Deck I Operation switches

`	9	
1	► PLAY (FWD)	For playing back a tape in the forward mode.
	▼ PLAY (REV)	For playing back a tape in the reverse mode.
	■ STOP	For stopping the tape.
1	►► FAST	Fast forward in forward mode, rewind in reverse mode.
	◄◄ FAST	Rewind in forward mode, fast forward in reverse mode.

(13) Deck I EJECT switch

(14) SYNCHRO COPY switches

Use for tape copying.

NORMAL: Copying from the Deck I tape to the Deck II tape at normal

recording/playback speed.

HIGH:

Copying at about twice normal tape speed. (Copies can be

made in about half the NORMAL time.)

15 MUTE (O) switch (Deck II)

Use to create an unrecorded blank space between songs. The unrecorded space will be created for as long as this switch is kept depressed during recording.

(16) REC () switch (Deck II)

Set to recording standby mode. Recording will then begin when you press the PLAY switch (or ►).

(17) PAUSE (II) switch (Deck II)

Temporarily stops tape travel. Cancels pause mode when pressed again.

18 Deck II EJECT switch

19 Deck II Operation	on switches
► PLAY (FWD)	For playing back a tape in the forward mode.
◄PLAY (REV)	For playing back a tape in the reverse mode.
■ STOP	For stopping the tape.
►► FAST	Fast forward in forward mode, rewind in reverse
	mode.
◄ FAST	Rewind in forward mode, fast forward in reverse
	mode.

Remote control unit

1 PHONO key

Sets function to PHONO.

2 POWER key

③ TUNER STATION keys

- Before operation, memorize broadcast stations in the STATION CALL
- + Stations change in order in the upward direction. - Stations change in order in the downward direction.

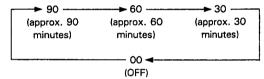
4 Deck I operation keys

- ➤ Forward play
- ■..... Stop

5 Timer operation keys

Sets the sleep timer. Each time you press this key, the setting changes as shown here. The current setting is shown on the tuner display.

Power turns off when your set time has elapsed.



If you press the SLEEP key during SLEEP operation, the display will show the time remaining till power-turns off.

SNOOZE: Turns off power if pressed after timer playback begins. Timer playback begins again approx. 5 minutes later.

6 VOLUME UP (+)/DOWN (-) keys

7 Deck II operation keys

➤	Forward play
◀	Reverse play
▶▶	Fast forward
◄◄	Fast reverse
I	Stop
IJ	Pause
•	REC (recording standby). Next, press the play key to
	begin recording.

8 CD operation keys

Make the connections so that the CD player can be operated by the remote control unit.

>	Play
DISC	DISC selection
=	Stop
11	Pause
Idd >>I	Track search

NOTE:

Note that the DISC selector key on the accessory remote control unit may not function, depending on the CD player used.

The amplifier section function automatically switches to the music source being operated when you press the CD playback (\blacktriangleright), cassette tape deck playback (\blacktriangleleft , \blacktriangleright), or tuner station controls.

To operate with the remote control unit, use the keys with the same function indicating symbols (for example ►) as those shown on the components.

NOTE:

It is not possible to operate the CD player with the remote control unless the remote control cord is connected

Range of remote control

When the remote control unit is pointed at the remote sensor window on the tuner and any of its keys is pressed, the tuner and other components can be operated by remote control.

Distance: Within a range of approx. 7 meters from the remote sensor window on the tuner.

Angle: Within approx. 30 degrees from the center of the remote sensor window on the tuner.

Remote control will not be possible if there is an obstacle between the remote control unit itself and the remote sensor window on the tuner.